

**Air Operation Permit Compliance Certification**  
Form 4530-170 (R 4/06)

**Notice:** Under ss. NR 407.09(4)(a)3. and 439.03(1)(c), Wis. Adm. Code, all sources issued an air operation permit by the Wisconsin Department of Natural Resources must submit an annual (or more frequent) certification of compliance with all operation permit terms and conditions over the reporting period specified in the permit. You may use this form to submit your compliance certification to the Department, and to EPA Region V. Please note that compliance certifications must be signed by a responsible official, as defined in NR 400.02(136), Wis. Adm. Code. Please retain records and all other material information used to certify compliance with your air operation permit for Department review. Use of this Form is voluntary. Personally identifiable information collected on this Form is unlikely to be used for any purpose other than that for which it was originally collected, but may be provided to requesters as required by Wisconsin's Open Records law (ss. 19.31-19.39, Wis. Stats.).

**A.) Facility Information**

1) Facility Name **Atlas Resin Proppants LLC**

2) FID: **627005280**

3) a. Permit Number **07-JAJ-042**

b. Permit Issue Date **January 19<sup>th</sup>, 2010**

4) Reporting Period Covered by this Certification **January 1, 2010 – December 31, 2010**

**5) FOR PART 70 SOURCES ONLY:**

All Part-70 sources must also submit a copy of the compliance certification to the US EPA-Region V, in addition to the appropriate WDNR regional field office. Addresses are listed in your Part-70 air permit. Please check the following box, if applicable to your facility:

☒ A copy of the Compliance Certification has been submitted to US EPA-Region V.

**B.) Facility Compliance Information**

6) Check either (a) "CONTINUOUS COMPLIANCE" or (b) "INTERMITTENT COMPLIANCE" below  
(Terms "continuous" and "intermittent" compliance are defined in Instructions, page 3 of 4).

a) ☒ **Facility Was in Continuous Compliance** (During the entire reporting period identified in this compliance certification, this facility was in **continuous** compliance with all conditions specified in the permit identified in this compliance certification. The method used to determine compliance for each condition is the method specified in the permit identified in this compliance certification)

b) ☐ **Facility Was in Intermittent Compliance** (During the entire reporting period identified in this compliance certification, this facility was in continuous compliance with all conditions specified in the permit identified in this compliance certification, **EXCEPT** for the deviations identified on the attached deviation report. The method used to determine compliance for each condition is the method specified in the permit identified in this compliance certification, unless otherwise indicated and described in the enclosed deviation report. )

**NOTE:** If you select this option, you must complete and attach the Air Operation Permit Deviation Summary Report, in which you list deviations from any conditions of the permit for the reporting period covered by this Compliance Certification.

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**C.) Alternative Permit Requirements**

In certain circumstances where the underlying applicable requirement allows, permits may include a choice of limits and/or standards, alternate operating scenarios, alternate monitoring methods, alternate recordkeeping, and the like. Where the permit includes such options or alternate requirements, the source must specifically identify the permit terms and conditions which applied over the entire reporting period. Many federal MACT standards provide a choice of emission standards and associated monitoring requirements. For example, the pulp and paper MACT (40 CFR part 63 subpart S) requires certain control devices to either reduce total hazardous air pollutant emissions by weight, or by volume, or through the use of a thermal oxidizer operating under certain parameters, or through other specified means.

7) If the facility operated under alternative permit requirements for all or part of the reporting period covered by this compliance certification, please identify the permit condition that describes the alternative permit requirements, list the emission unit operated according to these requirements, and list the begin and end dates during which the emission unit was operated according to these requirements: (Add additional pages if necessary)

a) Permit Condition Reference:	b) Emission Unit:	c) Alternative Requirement Begin and End Date:

**D.) Facility Compliance Certification**

**NOTE:** A responsible official, as defined in s. NR 400.02 (136), Wis. Adm. Code, must sign this compliance certification. Compliance certifications that are not signed by a responsible official will be returned as incomplete.

I have reviewed this facility's compliance status with respect to ALL air operation permit conditions for the reporting period specified in this compliance certification. Based on information and belief formed after reasonable inquiry, I certify that the statements and information in this document are true, accurate and complete.

\_\_\_\_\_  
Signature of Responsible Official

\_\_\_\_\_  
Erica Grant  
Typed or Printed Name of Signatory

\_\_\_\_\_  
Production Manager  
Title

\_\_\_\_/\_\_\_\_/\_\_\_\_  
Date

*For questions concerning compliance certification, contact your regional compliance engineer by phone, via email, or via facsimile.*

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2) FID: **627005280**

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b. Permit Issue Date **January 19<sup>th</sup>, 2010**

4) Reporting Period Covered by this Certification **January 1, 2010 – June 30, 2010**

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I have reviewed this facility's compliance status with respect to ALL air operation permit conditions for the reporting period specified in this compliance certification. Based on information and belief formed after reasonable inquiry, I certify that the statements and information in this document are true, accurate and complete.

\_\_\_\_\_  
Signature of Responsible Official

\_\_\_\_\_  
Erica Grant  
Typed or Printed Name of Signatory

\_\_\_\_\_  
Production Manager  
Title

\_\_\_\_/\_\_\_\_/\_\_\_\_  
Date

*For questions concerning compliance certification, contact your regional compliance engineer by phone, via email, or via facsimile.*

**Air Operation Permit Compliance Certification**  
Form 4530-170 (R 4/06)

• **A T L A S** RESIN  
• **P R O P P A N T S**

**COPY**

Jeff Johnson  
Air Management Compliance Officer  
Wisconsin Department of Natural Resources  
West Central Region Headquarters  
1300 West Clairemont Ave.  
P.O. Box 4001  
Eau Claire, WI 54702-4001

01/21/11

Mr. Johnson,

This letter serves to certify our compliance with regard to Permit No. 627005280-P02 for our Taylor, WI manufacturing site. In accordance of Part 1, Item ZZZ, Number 3.a.(1) attached in Appendix A and B are a summary of our CAM Plan and monitoring data required by the permit for Tower A and Tower B respectively for the period of July 1 through December 31, 2010.

In accordance with Part 1, Item ZZZ, Number 3.a.(2) attached in Appendix C is our annual Certification of Compliance. A copy of this certification has been sent to US EPA as required.

As per your letter dated November 11, 2010, we have been operating under the granted variance for conditions I.E.1.b.(6) and I.J.1.b.(6) relating to processes P51 and P151 and control devices C50 and C150 (Permit #:627005280-P02). This variance has allowed us to operate the processes outside the specified 0 to 550 NTU range when running CRC product. Emissions stack testing was completed January 12, 2011, following procedures as listed under I.ZZZ.2 of the previously mentioned permit. At the time of this letter results of the test have not yet been received. We look forward to sharing the results with you sometime within the next couple weeks.

Another item to be noted relates to Table 2 for the Monitoring Approach for Scrubbers C50 and C150, Item II Indicator Range, Indicator #2 of our CAM Plan which states a required scrubber liquid flow of at least 45 gpm. We have had times when running our CRC product that our current ultrasonic flow meters have given a false reading of zero. When flow meters read zero, flow is verified by visual verification of liquid return to the sludge tank. This issue has been addressed with Tom Ponty during the August 24, 2010 WDNR site visit and we have budget plans in 2011 to implement his suggestion of recirculation pump motor power as a means to monitor flow measurements.

If you have any questions or care to discuss this report in more detail, please contact me at the number listed below.

Regards,



Erica Grant  
Production Manager  
Atlas Resin Proppants, LLC – Taylor Plant

P.O. Box 100 • N7532 County Road P • Taylor, WI 54659 • (715) 662-2200 • FAX (715) 662-2424



## **Appendix A**

Atlas Resin Proppants, LLC  
Taylor Manufacturing Plant

Tower A  
CAM Plan Summary  
Monitoring Data

**Air Operation Permit Compliance Certification**  
Form 4530-170 (R 4/06)

**Table 2**  
**Monitoring Approach for Baghouse C20**

	INDICATOR NO. 1
<b>I. Indicator Measurement Approach</b>	Pressure Drop Measure pressure drop across baghouse with Magnehelic 0-15" H <sub>2</sub> O differential pressure gauge.
<b>II. Indicator Range</b>	Pressure drop across baghouse control device between 1 and 8 inches water column.
<b>III. Performance Criteria</b>	
<b>A. Data Representativeness</b>	Static pressure is measured at the baghouse inlet and exhaust. The accuracy of the device is +/- 2%.
<b>B. Verification of Operational Status</b>	Monitoring device maintained in accordance with the manufacturer's recommendations and calibrated at least once per year. Pressure taps checked daily for plugging.
<b>C. QA/QC Practices and Criteria</b>	Trained personnel collect and record data and calibrate monitor.
<b>D. Monitoring Frequency</b>	Once every 8 hours of operation
<b>E. Data Collection Procedures</b>	Results of pressure drop are recorded in log, "Environmental Controls Inspection."
<b>F. Averaging Period</b>	NA



# Air Operation Permit Compliance Certification

Form 4530-170 (R 4/06)

Table 2  
Monitoring Approach for Scrubber C50

	INDICATOR NO. 1	INDICATOR NO. 2	INDICATOR NO. 3	INDICATOR NO. 4
I. Indicator Measurement Approach	Pressure Drop Measure pressure drop across scrubber and demister with Capsuhelic 0-20" and Magnehelic 0-1" H <sub>2</sub> O pressure gauges.	Scrubber Liquid Flow Measure flow to wet scrubber with Dynasonics Ultrasonic flowmeters.	Scrubber Liquid pH Measure pH of wet scrubber absorbing liquid with a Thermo Orion 3 Star pH probe.	Scrubber Liquid Turbidity Measure turbidity recirculated scrubber liquid with Hach Model 2100 N and 2100 AN turbidimeters.
II. Indicator Range	Pressure drop across the scrubber and demister between 8 and 17 inches of H <sub>2</sub> O.	Liquid flow of at least 45 gpm.*	pH between 9.5 and 10.2	NTUs less than 550.**
III. Performance Criteria				
A. Data Representativeness	The monitoring system consists of a differential pressure transducer, which compares the pressure in the duct prior to the venturi to the pressure in the duct following the demister. The accuracy of the scrubber gauge is +/- 3%, and +/- 2% for the demister gauge.	Flow is measured prior to spray nozzles following a gate valve. The accuracy of the device is +/- 3%. The repeatability of the device is +/- 1%.	The pH of a sample taken from the sludge tank is measured in the laboratory. The accuracy of the probe is +/- 0.002.	The turbidity of a sample taken from the sludge tank is measured in the laboratory. The accuracy of the device is +/- 2% for 0.01 NTU to 1,000 NTU. Repeatability +/- 1%.
B. Verification of Operational Status	Monitoring device maintained in accordance with the manufacturer's recommendations and calibrated at least once per year. Pressure taps checked daily for plugging.	Monitoring device maintained in accordance with the manufacturer's recommendations and calibrated as needed.	Monitoring device maintained in accordance with the manufacturer's recommendations and calibrated daily.	Monitoring device maintained in accordance with the manufacturer's recommendations. Primary calibration performed every 90 days. Secondary calibration performed daily.
C. QA/QC Practices and Criteria	Trained personnel perform collections. Equipment is calibrated according to manufacturer's recommendations. Liquid is drained when necessary.	Trained personnel perform collections. Equipment is calibrated according to manufacturer's recommendations.	Trained personnel perform collections. Equipment is calibrated according to manufacturer's recommendations and cleaned and drained monthly.	Trained personnel perform collections. Equipment is calibrated according to manufacturer's recommendations.
D. Monitoring Frequency	Once every 8 hours of operation.	Once every 8 hours of operation.	Once every 8 hours of operation.	Once every 8 hours of operation.
E. Data Collection Procedures	Results are recorded in log, "Environmental Controls Inspection."	Results are recorded in log, "Environmental Controls Inspection."	Results are recorded in log, "Environmental Controls Inspection."	Results are recorded in log, "Environmental Controls Inspection."
F. Averaging Period	NA	NA	NA	NA

\*Due to foam issues when running CRC product, flowmeters will read zero. This has been addressed with Tom Ponty during Air Compliance Evaluation of August 24, 2010. Plans to incorporate his suggestion of recirculation pump motor power as a means to monitor flow measurements have been incorporated into 2011 plans.

\*\*We are currently operating under the granted variance dated November 11, 2010. This variance allows us to operate the processes outside the specified 0 to 550 NTU range when running CRC product. Emissions stack testing was completed 01/12/11 with results not yet available at the time of this report submittal.

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## **Appendix B**

Atlas Resin Proppants, LLC  
Taylor Manufacturing Plant

Tower B  
CAM Plan Summary  
Monitoring Data

**Air Operation Permit Compliance Certification**  
Form 4530-170 (R 4/06)

**Table 2**  
**Monitoring Approach for Baghouse C120**

	INDICATOR NO. 1
<b>I. Indicator</b>	Pressure Drop
<b>Measurement Approach</b>	Measure pressure drop across baghouse with Magnehelic 0-15" H <sub>2</sub> O differential pressure gauge.
<b>II. Indicator Range</b>	Pressure drop across baghouse control device between 1 and 8 inches water column.
<b>III. Performance Criteria</b>	
<b>A. Data Representativeness</b>	Static pressure is measured at the baghouse inlet and exhaust. The accuracy of the device is +/- 2%.
<b>B. Verification of Operational Status</b>	Monitoring device maintained in accordance with the manufacturer's recommendations and calibrated at least once per year. Pressure taps checked daily for plugging.
<b>C. QA/QC Practices and Criteria</b>	Trained personnel collect and record data and calibrate monitor.
<b>D. Monitoring Frequency</b>	Once every 8 hours of operation
<b>E. Data Collection Procedures</b>	Results of pressure drop are recorded in log, "Environmental Controls Inspection."
<b>F. Averaging Period</b>	NA

# Air Operation Permit Compliance Certification

Form 4530-170 (R 4/06)

Table 2  
Monitoring Approach for Scrubber C150

	INDICATOR NO. 1	INDICATOR NO. 2	INDICATOR NO. 3	INDICATOR NO. 4
I. Indicator Measurement Approach	Pressure drop Measure pressure drop across scrubber and demister with Capsuhelic 0-20" and Magnehelic 0-1" H <sub>2</sub> O pressure gauges.	Scrubber Liquid Flow Measure flow to scrubber with Dynasonics Ultrasonic flowmeters.	Scrubber Liquid pH Measure pH of scrubber liquid with a Thermo Orion 3 Star pH probe.	Scrubber Liquid Turbidity Measure turbidity recirculated scrubber liquid with Hach Model 2100 N and 2100 AN turbidimeters.
II. Indicator Range	Pressure drop across the scrubber and demister between 8 to 17 inches.	Liquid flow of at least 45 gpm.*	pH between 9.5 and 10.2.	NTUs less than 550.**
III. Performance Criteria	The monitoring system consists of a differential pressure transducer, which compares the pressure in the duct prior to the venturi to the pressure in the duct following the demister. The accuracy of the scrubber gauge is +/- 3%, and +/- 2% for the demister gauge.	Flow is measured prior to spray nozzles following a gate valve. The accuracy of the device is +/- 3%. The repeatability of the device is +/- 1%.	The pH of a sample taken from the sludge tank is measured in the laboratory. The accuracy of the probe is +/- 0.002.	The turbidity of a sample taken from the sludge tank is measured in the laboratory. The accuracy of the device is +/- 2% for 0.01 NTU to 1,000 NTU. Repeatability +/- 1%.
A. Data Representativeness	Monitoring device maintained in accordance with the manufacturer's recommendations and calibrated at least once per year. Pressure taps checked daily for plugging.	Monitoring device maintained in accordance with the manufacturer's recommendations and calibrated as needed.	Monitoring device maintained in accordance with the manufacturer's recommendations and calibrated daily.	Monitoring device maintained in accordance with the manufacturer's recommendations. Primary calibration performed every 90 days. Secondary calibration performed daily.
B. Verification of Operational Status	Trained personnel perform collections. Equipment is calibrated according to manufacturer's recommendations. Liquid is drained when necessary.	Trained personnel perform collections. Equipment is calibrated according to manufacturer's recommendations.	Trained personnel perform collections. Equipment is calibrated according to manufacturer's recommendations and cleaned and drained monthly.	Trained personnel perform collections. Equipment is calibrated according to manufacturer's recommendations.
C. QA/QC Practices and Monitoring Frequency	Once every 8 hours of operation. Results are recorded in log. "Environmental Control's Inspection."	Once every 8 hours of operation. Results are recorded in log. "Environmental Control's Inspection."	Once every 8 hours of operation. Results are recorded in log. "Environmental Control's Inspection."	Once every 8 hours of operation. Results are recorded in log. "Environmental Control's Inspection."
E. Data Collection Procedures	NA	NA	NA	NA
F. Averaging Period	NA	NA	NA	NA

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## **Appendix C**

Atlas Resin Proppants, LLC  
Taylor Manufacturing Plant

Certification of Compliance

**Air Operation Permit Compliance Certification**  
Form 4530-170 (R 4/06)

State of Wisconsin  
Department of Natural Resources  
Bureau of Air Management  
P.O. Box 7921, Madison WI 53707-7921  
dnr.wi.gov

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Signature of Responsible Official

Erica Grant  
Typed or Printed Name of Signatory

\_\_\_\_\_  
Title

1, 20, 11  
Date

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**2010 Air Emissions Inventory Summary Report**  
**State of Wisconsin Department of Natural Resources**  
**Bureau of Air Management**

**627005280** Atlas Resin Proppants, LLC  
N7500 COUNTY ROAD P  
TAYLOR

**DNR Region:** West Central

**County:** Jackson

**SIC Code:** 2899 -- CHEMICAL PREPARATIONS,  
NEC

**NAICS Code:** 325998 -- All Other Miscellaneous Chemical Product and Preparation Manufacturing

**Constr Date:**

**# Employees:** 48

**Area:** 442134 ft2

**UTM Zone:** 15

**UTM X:** 649540 m

**UTM Y:** 4911590 m

Dawn Tiffany  
Facility Air Management Contact

7156622200  
N7530 County Road P  
Taylor WI 54659  
dtiffany@atlasresinproppants.com

Robble Sage  
Facility Billing Contact

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P.O. Box 100  
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Erica Grant  
Facility Responsible Official

7156622200  
PO Box 100  
Taylor WI 54659  
egrant@atlasresinproppants.com

JEFFERY JOHNSON  
DNR Emission Inventory Contact

7158388387  
1300 W CLAIREMT  
EAU CLAIRE WI 54701  
jeffery.johnson@wisconsin.gov



**State of Wisconsin Department of Natural Resources  
Bureau of Air Management**

FID: 627005280

<b>DEVICE AND PROCESS LIST</b>
--------------------------------

DEVICE ID > PROCESS ID	DEVICE CODE > PROCESS CODE	DEVICE NAME > PROCESS NAME	DEVICE CATEGORY > PROCESS DESCRIPTION
C114 --> 01	FILTER CONTROLLING	Panel Filter - Tower B Raw Silo1Bin Filter - Tower B	Fabric Filters Used for collectors
C115 --> 01	FILTER CONTROLLING	Panel Filter - Tower B Raw Silo 2 Bin Filter - Tower B	Fabric Filters Used for collectors
C119 --> 01	COLLECTOR CONTROLLING	Cyclone Cyclone - Tower B	Cyclone/Settling Chambers Used for collectors
C120 --> 01	BAGHOUSE CONTROLLING	Baghouse - Tower B Baghouse	Baghouse/Fabric Filter Used for collectors
C14 --> 00	BAGHOUSE CONTROLLING	Panel Filter Raw Silo 1 Bin Filter - Tower A	Baghouse/Fabric Filter Used for collectors
C15 --> 00	BAGHOUSE CONTROLLING	Panel Filter Raw Silo 2 Bin Filter - Tower A	Baghouse/Fabric Filter Used for collectors
C150 --> 01	SCRUBBER CONTROLLING	Wet Scrubber - Tower B Wet Scrubber - Tower B	Wet Collection Systems Used for collectors
C19 --> 01	CYCLONE CONTROLLING	Cyclone - Tower A	Cyclone/Settling Chambers Used for collectors
C20 --> 00	BAGHOUSE CONTROLLING	Baghouse - Tower A Baghouse	Baghouse/Fabric Filter Used for collectors
C22 --> 01	FILTER CONTROLLING	Raw Silo 3 Bin Filter - Tower A Raw Silo 3 Bin Filter	Fabric Filters Used for collectors
C50 --> 00	SCRUBBER CONTROLLING	Wet Scrubber - Tower A Wet Scrubber	Wet Collection Systems Used for collectors
F11 --> 01	GENERIC GENERIC	Rail Car Unloading - Tower A UnLoading	Miscellaneous Generic Throughput Process
F111 --> 00	GENERIC GENERIC	Railcar Unloading - Tower B Railcar Unloading - Tower B	Miscellaneous Generic Throughput Process
F161 --> 00	GENERIC GENERIC	Railcar Loading - Tower B Railcar Loading - Tower B	Miscellaneous Generic Throughput Process
F61 --> 01	GENERIC GENERIC	Railcar Loading - Tower A Railcar Loading - Tower A	Miscellaneous Generic Throughput Process
P113 --> 00	GENERIC GENERIC	Elevator 1 - Tower B Elevator #1 - Tower B	Miscellaneous Generic Throughput Process
P114 --> 01	SILO GENERIC	Raw Silo 1 - Tower B Raw Silo #1B	Miscellaneous Generic Throughput Process
P115 --> 00	SILO GENERIC	Raw Silo 2 - Tower B Raw Silo #2B	Miscellaneous Generic Throughput Process
P116	CONVEYOR	Conveyor 1 - Tower B	Miscellaneous

## State of Wisconsin Department of Natural Resources

FID: 627005280

## Bureau of Air Management

--> 01	GENERIC	Conveyor 1-Tower B	Generic Throughput Process
P117	CONVEYOR	Elevator 2 - Tower B	Miscellaneous
--> 00	GENERIC	Elevator 2 B	Generic Throughput Process
P121	GENERIC	Day Tank - Tower B	Miscellaneous
--> 00	GENERIC	Day Tank - Tower B	Generic Throughput Process
P122	GENERIC	Weigh Hopper 1 - Tower B	Miscellaneous
--> 00	GENERIC	Weigh Hopper - Tower B	Generic Throughput Process
P123	PROCESS HEATER	Raw Material Heater - Tower B	Boiler/Furnace
--> 00	GENERIC	Combustion of fuels at atm pressure	Generic Throughput Process
P123A	GENERIC	Emissions from Heater - Tower B	Miscellaneous
--> 01	GENERIC	Heater Emissions - Tower B	Generic Throughput Process
P127	GENERIC	Elevator 3 - Tower B	Miscellaneous
--> 01	GENERIC	Elevator 3 - Tower B	Generic Throughput Process
P128	GENERIC	Resin Tank - Tower B	Miscellaneous
--> 01	GENERIC	Resin Tank - Tower B	Generic Throughput Process
P129	GENERIC	Weigh Hopper 2 - Tower B	Miscellaneous
--> 00	GENERIC	Weigh Hopper 2 - Tower B	Generic Throughput Process
P13	CONVEYOR	Elevator 1 - Tower A	Miscellaneous
--> 00	GENERIC	Elevator # 1	Generic Throughput Process
P14	SILO	Raw Silo 1 - Tower A	Miscellaneous
--> 00	GENERIC	Raw Silo #1	Generic Throughput Process
P141	SCREEN	Shaker Screen - Tower B	Miscellaneous
--> 00	GENERIC	Simplicity Screen	Generic Throughput Process
P142	GENERIC	Elevator 4 - Tower B	Miscellaneous
--> 00	GENERIC	Elevator 4 - Tower B	Generic Throughput Process
P143	SCREEN	Scalping Screen - Tower B	Miscellaneous
--> 01	GENERIC	Sweco	Generic Throughput Process
P144	COOLER	Product Cooler - Tower B	Miscellaneous
--> 0	GENERIC	Product Cooler - Tower B	Generic Throughput Process
P145	GENERIC	Elevator 5 - Tower B	Miscellaneous
--> 00	GENERIC	Elevator 5 - Tower B	Generic Throughput Process
P146	SILO	Finished Silo 1 - Tower B	Miscellaneous
--> 00	GENERIC	Finshed Silo 1 - Tower B	Generic Throughput Process
P147	SILO	Finished Silo 2 - Tower B	Miscellaneous
--> 01	GENERIC	Finshed Silo 2 - Tower B	Generic Throughput Process
P148	SILO	Finished Silo 3 - Tower B	Miscellaneous
--> 01	GENERIC	Finished Silo 3 - Tower B	Generic Throughput Process
P15	SILO	Raw Silo 2 - Tower A	Miscellaneous
--> 00	GENERIC	Raw Silo #2	Generic Throughput Process
P151	GENERIC	Batch Mixer - Tower B	Miscellaneous
--> 00	GENERIC	Batch Mixer	Generic Throughput Process

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--> 01	GENERIC	Ammonia	Generic Throughput Process
P152	GENERIC	Continuous Mixer - Tower B	Miscellaneous
--> 00	GENERIC	Continuous Mixer - Tower B	Generic Throughput Process
--> 01	GENERIC	Ammonia	Generic Throughput Process
P16	CONVEYOR	Conveyor 1 - Tower A	Miscellaneous
--> 00	GENERIC	Conveyors #1	Generic Throughput Process
P161	CONVEYOR	Conveyor 2 - Tower B	Miscellaneous
--> 01	GENERIC	Conveyor 2 - Tower B	Generic Throughput Process
P163	CONVEYOR	Weigh Belt - Tower B	Miscellaneous
--> 00	GENERIC	Weigh Belt - Tower B	Generic Throughput Process
P17	CONVEYOR	Elevator 2 - Tower A	Miscellaneous
--> 00	GENERIC	Elevator #2	Generic Throughput Process
P21	GENERIC	Day Tank 1 - Tower A	Miscellaneous
--> 01	GENERIC	Day Tank	Generic Throughput Process
P22	SILO	Raw Silo 3 - Tower A	Miscellaneous
--> 02	GENERIC	Raw Silo 3	Generic Throughput Process
P23	GENERIC	Weigh Hopper 1 - Tower A	Miscellaneous
--> 01	GENERIC	Weigh Hopper 1	Generic Throughput Process
P24	PROCESS HEATER	Raw Material Heater - Tower A	Boiler/Furnace
--> 01	GENERIC	Combustion of fuels at atmospheric pressure	Generic Throughput Process
P24A	GENERIC	Dust Emissions from (P24) - Tower A	Miscellaneous
--> 01	GENERIC	Sand Heating	Generic Throughput Process
P27	GENERIC	Elevator 3 - Tower A	Miscellaneous
--> 01	GENERIC	Elevator 3	Generic Throughput Process
P28	GENERIC	Resin Tank - Tower A	Miscellaneous
--> 01	GENERIC	Resin Tank	Generic Throughput Process
P29	GENERIC	Weigh Hopper 2 - Tower A	Miscellaneous
--> 01	GENERIC	Resin Weigh Hopper	Generic Throughput Process
P41	SCREEN	Shaker Screen - Tower A	Miscellaneous
--> 01	GENERIC	Simplicity Screen	Generic Throughput Process
P42	GENERIC	Elevator 4 - Tower A	Miscellaneous
--> 01	GENERIC	Elevator #4	Generic Throughput Process
P43	SCREEN	Scalping Screen - Tower A	Miscellaneous
--> 01	GENERIC	Sweco Screen	Generic Throughput Process
P44	COOLER	Product Cooler - Tower A	Miscellaneous
--> 01	GENERIC	Cooling	Generic Throughput Process
P45	CONVEYOR	Conveyor 2 - Tower A	Miscellaneous
--> 01	GENERIC	Conveyor #2	Generic Throughput Process
P46	GENERIC	Elevator 5 - Tower A	Miscellaneous
--> 01	GENERIC	Elevator #5	Generic Throughput Process

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P47	SILO	Finished Silo 1 - Tower A	Miscellaneous
--> 01	GENERIC	Finished Silo #1	Generic Throughput Process
-----	-----	-----	-----
P48	SILO	Finished Silo 2 - Tower A	Miscellaneous
--> 00	GENERIC	Finish Silo #2	Generic Throughput Process
-----	-----	-----	-----
P49	GENERIC	Weigh Belt - Tower A	Miscellaneous
--> 01	GENERIC	Weigh Belt	Generic Throughput Process
-----	-----	-----	-----
P51	GENERIC	Batch Mixer - Tower A	Miscellaneous
--> 00	GENERIC	Ammonia	Generic Throughput Process
--> 01	GENERIC	Batch Mixer	Generic Throughput Process
-----	-----	-----	-----
P52	GENERIC	Continuous Mixer - Tower A	Miscellaneous
--> 00	GENERIC	Ammonia	Generic Throughput Process
--> 01	GENERIC	Continuous Mixer	Generic Throughput Process
-----	-----	-----	-----
P71	SILO	Finish Silo 3 - Tower A	Miscellaneous
--> 00	GENERIC	Finsh silo #3	Generic Throughput Process
-----	-----	-----	-----

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## EMISSION FLOW SUMMARY

F11-01 (100%) --> OUT  
F111-00 (100%) --> OUT  
F161-00 (100%) --> OUT  
F61-01 (100%) --> OUT  
P113-00 (100%) --> C120-01 (100%) --> S120-01 (100%) --> OUT  
P114-01 (100%) --> C114-01 (100%) --> S114-01 (100%) --> OUT  
P115-00 (100%) --> C115-01 (100%) --> S115-01 (100%) --> OUT  
P116-01 (100%) --> C120-01 (100%) --> S120-01 (100%) --> OUT  
P117-00 (100%) --> C120-01 (100%) --> S120-01 (100%) --> OUT  
P121-00 (100%) --> C120-01 (100%) --> S120-01 (100%) --> OUT  
P122-00 (100%) --> C120-01 (100%) --> S120-01 (100%) --> OUT  
P123-00 (100%) --> C119-01 (100%) --> C120-01 (100%) --> S120-01 (100%) --> OUT  
P123A-01 (100%) --> C119-01 (100%) --> C120-01 (100%) --> S120-01 (100%) --> OUT  
P127-01 (100%) --> C120-01 (100%) --> S120-01 (100%) --> OUT  
P128-01 (100%) --> C120-01 (100%) --> S120-01 (100%) --> OUT  
P129-00 (100%) --> C120-01 (100%) --> S120-01 (100%) --> OUT  
P13-00 (100%) --> C20-00 (100%) --> S20-00 (100%) --> OUT  
P14-00 (100%) --> C14-00 (100%) --> S14-00 (100%) --> OUT  
P141-00 (100%) --> C120-01 (100%) --> S120-01 (100%) --> OUT  
P142-00 (100%) --> C120-01 (100%) --> S120-01 (100%) --> OUT  
P143-01 (100%) --> C120-01 (100%) --> S120-01 (100%) --> OUT  
P144-0 (100%) --> C120-01 (100%) --> S120-01 (100%) --> OUT  
P145-00 (100%) --> C120-01 (100%) --> S120-01 (100%) --> OUT  
P146-00 (100%) --> C120-01 (100%) --> S120-01 (100%) --> OUT  
P147-01 (100%) --> C120-01 (100%) --> S120-01 (100%) --> OUT  
P148-01 (100%) --> C120-01 (100%) --> S120-01 (100%) --> OUT  
P15-00 (100%) --> C15-00 (100%) --> S15-00 (100%) --> OUT  
P151-00 (100%) --> C150-01 (100%) --> S150-01 (100%) --> OUT  
P151-01 (100%) --> OUT  
P152-00 (100%) --> C150-01 (100%) --> S150-01 (100%) --> OUT  
P152-01 (100%) --> OUT  
P16-00 (100%) --> C20-00 (100%) --> S20-00 (100%) --> OUT  
P161-01 (100%) --> C120-01 (100%) --> S120-01 (100%) --> OUT  
P163-00 (100%) --> C120-01 (100%) --> S120-01 (100%) --> OUT  
P17-00 (100%) --> C20-00 (100%) --> S20-00 (100%) --> OUT  
P21-01 (100%) --> C20-00 (100%) --> S20-00 (100%) --> OUT  
P22-02 (100%) --> C22-01 (100%) --> S22-01 (100%) --> OUT  
P23-01 (100%) --> C20-00 (100%) --> S20-00 (100%) --> OUT  
P24-01 (100%) --> C19-01 (100%) --> C20-00 (100%) --> S20-00 (100%) --> OUT  
P24A-01 (100%) --> C19-01 (100%) --> C20-00 (100%) --> S20-00 (100%) --> OUT  
P27-01 (100%) --> C20-00 (100%) --> S20-00 (100%) --> OUT  
P28-01 (100%) --> C20-00 (100%) --> S20-00 (100%) --> OUT  
P29-01 (100%) --> C20-00 (100%) --> S20-00 (100%) --> OUT

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P41-01 (100%) --> C20-00 (100%) --> S20-00 (100%) --> OUT  
P42-01 (100%) --> C20-00 (100%) --> S20-00 (100%) --> OUT  
P43-01 (100%) --> C20-00 (100%) --> S20-00 (100%) --> OUT  
P44-01 (100%) --> C20-00 (100%) --> S20-00 (100%) --> OUT  
P45-01 (100%) --> C20-00 (100%) --> S20-00 (100%) --> OUT  
P46-01 (100%) --> C20-00 (100%) --> S20-00 (100%) --> OUT  
P47-01 (50%) --> C20-00 (100%) --> S20-00 (100%) --> OUT  
P48-00 (100%) --> C20-00 (100%) --> S20-00 (100%) --> OUT  
P49-01 (100%) --> C20-00 (100%) --> S20-00 (100%) --> OUT  
P51-00 (100%) --> OUT  
P51-01 (100%) --> C50-00 (100%) --> S50-00 (100%) --> OUT  
P52-00 (100%) --> OUT  
P52-01 (100%) --> C50-00 (100%) --> S50-00 (100%) --> OUT  
P71-00 (100%) --> C20-00 (100%) --> S20-00 (100%) --> OUT



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**C115**                      **Fabric Filters**                      **Filter, Mat or Panel****DEVICE DESC:** Panel Filter - Tower B**CONSTR DATE:****DEVICE COMMENTS:****--CTRL EFFIC--**

<u>POLLUTANT</u>	<u>VALUE</u>
PM10	90%
PM	90%

**C115, Process 01**                      **Used for collectors**  
**PROCESS NAME:** Raw Silo 2 Bin Filter -  
Tower B

**PROCESS COMMENTS:**

<b>SCHEDULE:</b> 12 Hrs/Day	7 Dys/Wk	336 Dys/Yr	
<b>QTRLY SCHEDULE:</b> Q1: 25%	Q2: 25%	Q3: 25%	Q4: 25%

**--INCOMING STREAMS--**

P115-00 (100%) --&gt; C115-01

**--OUTGOING STREAMS--**C115-01 (100%) --> S115-01  
(100%) --> OUT

---

**C119**                      **Cyclone/Settling Chambers**                      **Mechanical**  
                                 **Collector****DEVICE DESC:** Cyclone**CONSTR DATE:****DEVICE COMMENTS:****--CTRL EFFIC--**

<u>POLLUTANT</u>	<u>VALUE</u>
PM10	90%
PM	90%

**C119, Process 01**                      **Used for collectors**  
**PROCESS NAME:** Cyclone - Tower B

**PROCESS COMMENTS:**

<b>SCHEDULE:</b> 24 Hrs/Day	7 Dys/Wk	336 Dys/Yr	
<b>QTRLY SCHEDULE:</b> Q1: 25%	Q2: 25%	Q3: 25%	Q4: 25%

**--INCOMING STREAMS--**

P123A-01 (100%) --&gt; C119-01

P123-00 (100%) --&gt; C119-01

**--OUTGOING STREAMS--**C119-01 (100%) --> C120-01  
(100%) --> S120-01 (100%) -->  
OUT



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**C120****Baghouse/Fabric Filter****Baghouse****DEVICE DESC:** Baghouse - Tower B**CONSTR DATE:****DEVICE COMMENTS:****--CTRL EFFIC--**

<u>POLLUTANT</u>	<u>VALUE</u>
PM10	99.7%
PM	99.7%

**C120, Process 01** **Used for collectors****PROCESS NAME:** Baghouse**PROCESS COMMENTS:****SCHEDULE:** 24 Hrs/Day

7 Dys/Wk

336 Dys/Yr

**QTRLY SCHEDULE:** Q1: 25%

Q2: 25%

Q3: 25%

Q4: 25%

**--INCOMING STREAMS--**

C119-01 (100%) --&gt; C120-01

P113-00 (100%) --&gt; C120-01

P116-01 (100%) --&gt; C120-01

P117-00 (100%) --&gt; C120-01

P122-00 (100%) --&gt; C120-01

P127-01 (100%) --&gt; C120-01

P128-01 (100%) --&gt; C120-01

P129-00 (100%) --&gt; C120-01

P141-00 (100%) --&gt; C120-01

P142-00 (100%) --&gt; C120-01

P143-01 (100%) --&gt; C120-01

P144-0 (100%) --&gt; C120-01

P145-00 (100%) --&gt; C120-01

P147-01 (100%) --&gt; C120-01

P148-01 (100%) --&gt; C120-01

P163-00 (100%) --&gt; C120-01

P161-01 (100%) --&gt; C120-01

P121-00 (100%) --&gt; C120-01

P146-00 (100%) --&gt; C120-01

**--OUTGOING STREAMS--**C120-01 (100%) --> S120-01  
(100%) --> OUT

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**C14** **Baghouse/Fabric Filter** **Baghouse**

**DEVICE DESC:** Panel Filter  
**CONSTR DATE:** 12/01/2005  
**DEVICE COMMENTS:**

**--CTRL EFFIC--**

<u>POLLUTANT</u>	<u>VALUE</u>
PM10	90%
PM	90%

**C14, Process 00** **Used for collectors**  
**PROCESS NAME:** Raw Silo 1 Bin Filter -  
Tower A

**PROCESS COMMENTS:**  
**SCHEDULE:** 8 Hrs/Day      7 Dys/Wk      336 Dys/Yr  
**QTRLY SCHEDULE:** Q1: 25%      Q2: 25%      Q3: 25%      Q4: 25%

**--INCOMING STREAMS--**  
P14-00 (100%) --> C14-00

**--OUTGOING STREAMS--**  
C14-00 (100%) --> S14-00  
(100%) --> OUT

---

**C15** **Baghouse/Fabric Filter** **Baghouse**

**DEVICE DESC:** Panel Filter  
**CONSTR DATE:** 12/01/2005  
**DEVICE COMMENTS:**

**--CTRL EFFIC--**

<u>POLLUTANT</u>	<u>VALUE</u>
PM10	90%
PM	90%

**C15, Process 00** **Used for collectors**  
**PROCESS NAME:** Raw Silo 2 Bin Filter -  
Tower A

**PROCESS COMMENTS:**  
**SCHEDULE:** 8 Hrs/Day      7 Dys/Wk      336 Dys/Yr  
**QTRLY SCHEDULE:** Q1: 25%      Q2: 25%      Q3: 25%      Q4: 25%

**--INCOMING STREAMS--**  
P15-00 (100%) --> C15-00

**--OUTGOING STREAMS--**  
C15-00 (100%) --> S15-00  
(100%) --> OUT

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**C150**                      **Wet Collection Systems**                      **Scrubber**

**DEVICE DESC:** Wet Scrubber - Tower B  
**CONSTR DATE:**  
**DEVICE COMMENTS:**

**--CTRL EFFIC--**

<u>POLLUTANT</u>	<u>VALUE</u>
PM10	71%
PHENOL	54.5%
PM	71%
ROG	64%
AMMONIA	3.2913%

**C150, Process 01**                      **Used for collectors**

**PROCESS NAME:** Wet Scrubber - Tower B  
**PROCESS COMMENTS:**

<b>SCHEDULE:</b> 24 Hrs/Day	7 Dys/Wk	336 Dys/Yr	
<b>QTRLY SCHEDULE:</b> Q1: 25%	Q2: 25%	Q3: 25%	Q4: 25%

**--INCOMING STREAMS--**

P151-00 (100%) --> C150-01

P152-00 (100%) --> C150-01

**--OUTGOING STREAMS--**

C150-01 (100%) --> S150-01  
(100%) --> OUT

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**C19****Cyclone/Settling Chambers****Cyclone****DEVICE DESC:** Cyclone - Tower A**CONSTR DATE:** 12/01/2005**DEVICE COMMENTS:****--CTRL EFFIC--**

<u>POLLUTANT</u>	<u>VALUE</u>
PM10	90%
PM	90%

**C19, Process 01**  **Used for collectors****PROCESS NAME:****PROCESS COMMENTS:****SCHEDULE:** 24 Hrs/Day

7 Dys/Wk

336 Dys/Yr

**QTRLY SCHEDULE:** Q1: 25%

Q2: 25%

Q3: 25%

Q4: 25%

**--INCOMING STREAMS--**

P24-01 (100%) --&gt; C19-01

P24A-01 (100%) --&gt; C19-01

**--OUTGOING STREAMS--**

C19-01 (100%) --&gt; C20-00

(100%) --&gt; S20-00 (100%) --&gt;

OUT

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**DEVICE COMMENTS:**

<u>POLLUTANT</u>	<u>VALUE</u>
PM10	99.7%
PM	99.7%

Q4: 25%

P13-00 (100%) --> C20-00  
P16-00 (100%) --> C20-00  
P17-00 (100%) --> C20-00  
P48-00 (100%) --> C20-00  
P21-01 (100%) --> C20-00  
P23-01 (100%) --> C20-00  
C19-01 (100%) --> C20-00  
P27-01 (100%) --> C20-00  
P28-01 (100%) --> C20-00  
P29-01 (100%) --> C20-00  
P41-01 (100%) --> C20-00  
P42-01 (100%) --> C20-00  
P43-01 (100%) --> C20-00  
P44-01 (100%) --> C20-00  
P45-01 (100%) --> C20-00  
P46-01 (100%) --> C20-00  
P47-01 (50%) --> C20-00  
P49-01 (100%) --> C20-00  
P71-00 (100%) --> C20-00

C20-00 (100%) --> S20-00  
(100%) --> OUT

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**C22                                      Fabric Filters                      Filter, Mat or Panel****DEVICE DESC:** Raw Silo 3 Bin Filter - Tower A**CONSTR DATE:****DEVICE COMMENTS:****--CTRL EFFIC--**

<u>POLLUTANT</u>	<u>VALUE</u>
PM10	90%
PM	90%

**C22, Process 01                      Used for collectors****PROCESS NAME:** Raw Silo 3 Bin Filter**PROCESS COMMENTS:****SCHEDULE:** 8 Hrs/Day

7 Dys/Wk

336 Dys/Yr

**QTRLY SCHEDULE:** Q1: 25%

Q2: 25%

Q3: 25%

Q4: 25%

**--INCOMING STREAMS--**

P22-02 (100%) --&gt; C22-01

**--OUTGOING STREAMS--**

C22-01 (100%) --&gt; S22-01

(100%) --> OUT

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**C50                                      Wet Collection Systems                      Scrubber****DEVICE DESC:** Wet Scrubber - Tower A**CONSTR DATE:** 12/01/2005**DEVICE COMMENTS:****--CTRL EFFIC--**

<u>POLLUTANT</u>	<u>VALUE</u>
PM10	71%
PHENOL	54.5%
PM	71%
ROG	64%
AMMONIA	3.2913%

**C50, Process 00                      Used for collectors****PROCESS NAME:** Wet Scrubber**PROCESS COMMENTS:****SCHEDULE:** 24 Hrs/Day

7 Dys/Wk

336 Dys/Yr

**QTRLY SCHEDULE:** Q1: 25%

Q2: 25%

Q3: 25%

Q4: 25%

**--INCOMING STREAMS--**

P51-01 (100%) --&gt; C50-00

P52-01 (100%) --&gt; C50-00

**--OUTGOING STREAMS--**

C50-00 (100%) --&gt; S50-00

(100%) --&gt; OUT

## FID: 627005280

**DEVICE DESC:** Rail Car Unloading - Tower A  
**CONSTR DATE:** 12/01/2005  
**DEVICE COMMENTS:**

## Generic Throughput Process

MAX TPUT: 200000 LB/HR

of PRODUCT -  
MINERALS

Q4: 25%

## PM10

341.903 LB

125.364 LB

## TPUT --&gt; F11-01

F11-01 (100%) --> OUT

ARP-Taylor01125





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**F61                                      Miscellaneous                      Any Device****DEVICE DESC:** Railcar Loading - Tower A**CONSTR DATE:** 12/01/2005**DEVICE COMMENTS:****F61, Process 01                      Generic Throughput  
Process****PROCESS NAME:** Railcar Loading - Tower A**SCC CODE:** 30502503**PROCESS COMMENTS:****SCHEDULE:** 8 Hrs/Day

7 Dys/Wk

336 Dys/Yr

**QTRLY SCHEDULE:** Q1: 25%

Q2: 25%

Q3: 25%

Q4: 25%

**ANNUAL TPUT:** 229961598 LBof PRODUCT -  
MINERALS**AVG TPUT:** 85551.18973 LB/HR**MAX TPUT:** 120000 LB/HR**--EMISSION FACTORS--**

<u>POLLUTANT</u>	<u>VALUE / UNIT</u>	<u>ORIGIN</u>
PM	.003 LB / TON	OTHR
PM10	.0011 LB / TON	OTHR

**--EMISSIONS / YR--**

<u>POLLUTANT</u>	<u>NR438_THRESH</u>	<u>UNCNTRLD</u>	<u>CNTRLD</u>	<u>OZONE/DY</u>
PM (c)	10000 LB	344.942 LB	344.942 LB	
PM10 (c)	10000 LB	126.479 LB	126.479 LB	

**--INCOMING STREAMS--**

TPUT --&gt; F61-01

**--OUTGOING STREAMS--**

F61-01 (100%) --&gt; OUT



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**P114****Miscellaneous Silo****DEVICE DESC:** Raw Silo 1 - Tower B**CONSTR DATE:****DEVICE COMMENTS:****P114, Process 01****Generic Throughput  
Process****PROCESS NAME:** Raw Silo #1B**SCC CODE:** 30502503**PROCESS COMMENTS:****SCHEDULE:** 12 Hrs/Day

7 Dys/Wk

336 Dys/Yr

**QTRLY SCHEDULE:** Q1: 25%

Q2: 25%

Q3: 25%

Q4: 25%

**ANNUAL TPUT:** 62680 TONof PRODUCT -  
MINERALS**AVG TPUT:** 15.54563 TON/HR**MAX TPUT:** 100 TON/HR**--EMISSION FACTORS--**POLLUTANTVALUE / UNITORIGIN

PM

.029 LB / TON

EPA

PM10

.0064 LB / TON

EPA

**--EMISSIONS / YR--**POLLUTANTNR438 THRESHUNCNTRLDCNTRLDOZONE/DY

PM (c)

10000 LB

1,817.720 LB

181.772 LB

PM10 (c)

10000 LB

401.152 LB

40.115 LB

**--INCOMING STREAMS--**

TPUT --&gt; P114-01

**--OUTGOING STREAMS--**

P114-01 (100%) --&gt; C114-01

(100%) --&gt; S114-01 (100%) --&gt;

OUT

**P115** **Miscellaneous** **Silo**

**DEVICE DESC:** Raw Silo 2 - Tower B  
**CONSTR DATE:**  
**DEVICE COMMENTS:**

**P115, Process 00**                      **Generic Throughput Process**

PROCESS NAME: Raw Silo #2B  
SCC CODE: 30502503  
PROCESS COMMENTS:

<b>SCHEDULE:</b> 12 Hrs/Day	7 Dys/Wk	336 Dys/Yr	
<b>QTRLY SCHEDULE:</b> Q1: 25%	Q2: 25%	Q3: 25%	Q4: 25%
<b>ANNUAL TPUT:</b> 62680 TON	of PRODUCT - MINERALS		
<b>AVG TPUT:</b> 15.54563 TON/HR			
<b>MAX TPUT:</b> 100 TON/HR			

**--EMISSION FACTORS--**

<u>POLLUTANT</u>	<u>VALUE / UNIT</u>	<u>ORIGIN</u>
PM	.029 LB / TON	EPA
PM10	.0064 LB / TON	EPA

--EMISSIONS / YR--

<u>POLLUTANT</u>	<u>NR438_THRESH</u>	<u>UNCNTRLD</u>	<u>CNTRLD</u>	<u>OZONE/DY</u>
PM (c)	10000 LB	1,817.720 LB	181.772 LB	
PM10 (c)	10000 LB	401.152 LB	40.115 LB	

--INCOMING STREAMS--

TPUT --&gt; P115-00

**--OUTGOING STREAMS--**

```
P115-00 (100%) --> C115-01
(100%) --> S115-01 (100%) -->
OUT
```

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**Bureau of Air Management**

**P116 Miscellaneous Conveyor****DEVICE DESC:** Conveyor 1 - Tower B**CONSTR DATE:****DEVICE COMMENTS:****P116, Process 01****Generic Throughput  
Process****PROCESS NAME:** Conveyor 1-Tower B**SCC CODE:** 30502503**PROCESS COMMENTS:****SCHEDULE:** 4 Hrs/Day

7 Dys/Wk

336 Dys/Yr

**QTRLY SCHEDULE:** Q1: 25%

Q2: 25%

Q3: 25%

Q4: 25%

**ANNUAL TPUT:** 125359 TONof PRODUCT -  
MINERALS**AVG TPUT:** 93.27307 TON/HR**MAX TPUT:** 100 TON/HR**--EMISSION FACTORS--**

<u>POLLUTANT</u>	<u>VALUE / UNIT</u>	<u>ORIGIN</u>
PM	.029 LB / TON	DNR
PM10	.0064 LB / TON	DNR

**--EMISSIONS / YR--**

<u>POLLUTANT</u>	<u>NR438 THRESH</u>	<u>UNCNTRLD</u>	<u>CNTRLD</u>	<u>OZONE/DY</u>
PM (c)	10000 LB	3,635.411 LB	10.906 LB	
PM10 (c)	10000 LB	802.298 LB	2.407 LB	

**--INCOMING STREAMS--**

TPUT --&gt; P116-01

**--OUTGOING STREAMS--**

P116-01 (100%) --> C120-01  
 (100%) --> S120-01 (100%) -->  
 OUT

**P117** **Miscellaneous** **Conveyor**

**DEVICE DESC:** Elevator 2 - Tower B  
**CONSTR DATE:**  
**DEVICE COMMENTS:**

**P117, Process 00**      **Generic Throughput Process**

<b>PROCESS NAME:</b> Elevator 2 B			
<b>SCC CODE:</b> 30502503			
<b>PROCESS COMMENTS:</b>			
<b>SCHEDULE:</b> 24 Hrs/Day	7 Dys/Wk	336 Dys/Yr	
<b>QTRLY SCHEDULE:</b> Q1: 25%	Q2: 25%	Q3: 25%	Q4: 25%
<b>ANNUAL TPUT:</b> 125359 TON	of PRODUCT - MINERALS		
<b>AVG TPUT:</b> 15.54551 TON/HR			
<b>MAX TPUT:</b> 50 TON/HR			

### EMISSIION FACTORS

<u>POLLUTANT</u>	<u>VALUE / UNIT</u>	<u>ORIGIN</u>
PM	.029 LB / TON	DNR
PM10	.0064 LB / TON	DNR

--EMISSIONS / YR--

<u>POLLUTANT</u>	<u>NR438_THRESH</u>	<u>UNCNTRLD</u>	<u>CNTRLD</u>	<u>OZONE/DY</u>
PM (c)	10000 LB	3,635.411 LB	10.906 LB	
PM10 (c)	10000 LB	802.298 LB	2.407 LB	

--INCOMING STREAMS--

TPUT --> P117-00

**--OUTGOING STREAMS--**

```
P117-00 (100%) --> C120-01
(100%) --> S120-01 (100%) -->
OUT
```

P121	Miscellaneous	Any Device

**DEVICE DESC:** Day Tank - Tower B  
**CONSTR DATE:**  
**DEVICE COMMENTS:**

**P121, Process 00**                      **Generic Throughput Process**

PROCESS NAME: Day Tank - Tower B  
SCC CODE: 30502502  
PROCESS COMMENTS:  
SCHEDULE: 24 Hrs/Day  
QTRLY SCHEDULE: Q1: 25%  
ANNUAL TPUT: 125359 TON

7 Dys/Wk                      336 Dys/Yr  
Q2: 25%                      Q3: 25%  
of PRODUCT -  
MINERALS

336 Dys/Yr  
Q3: 25%

Q4: 25%

AVG TPUT: 15.54551 TON/HR  
MAX TPUT: 20 TON/HR

--EMISSION FACTORS--

<u>POLLUTANT</u>	<u>VALUE / UNIT</u>	<u>ORIGIN</u>
PM	.0012 LB / TON	DNR
PM10	.0006 LB / TON	DNR

--EMISSIONS / YR--

<u>POLLUTANT</u>	<u>NR438_THRESH</u>	<u>UNCNTRLD</u>	<u>CNTRLD</u>	<u>OZONE/DY</u>
PM (c)	10000 LB	150.431 LB	.451 LB	
PM10 (c)	10000 LB	75.215 LB	.226 LB	

--INCOMING STREAMS--

TPUT --&gt; P121-00

--OUTGOING STREAMS--

```
P121-00 (100%) --> C120-01
(100%) --> S120-01 (100%) -->
OUT
```





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FID: 627005280

**P123                      Boiler/Furnace                      Process Heater****DEVICE DESC:** Raw Material Heater - Tower B**CONSTR DATE:****DEVICE COMMENTS:****MAX RATED CAPACITY:** MMBTU/HR**P123, Process 00****Generic Throughput  
Process****PROCESS NAME:** Combustion of fuels at atm  
pressure**SCC CODE:** 10200602**PROCESS COMMENTS:****SCHEDULE:** 24 Hrs/Day

7 Dys/Wk

336 Dys/Yr

**QTRLY SCHEDULE:** Q1: 25%

Q2: 25%

Q3: 25%

Q4: 25%

**ANNUAL TPUT:** 26.051 MMCF

of Natural Gas

**AVG TPUT:** 3.23053 E3 FT3/H**MAX TPUT:** 10 E3 FT3/H**--EMISSION FACTORS--**

<u>POLLUTANT</u>	<u>VALUE / UNIT</u>	<u>ORIGIN</u>
AMMONIA	3.2 LB / MMCF	EPA
NOX	100 LB / MMCF	EPA
PM	7.6 LB / MMCF	EPA
PM10	7.6 LB / MMCF	EPA
ROG	5.5 LB / MMCF	EPA

**--EMISSIONS / YR--**

<u>POLLUTANT</u>	<u>NR438 THRESH</u>	<u>UNCNTRLD</u>	<u>CNTRLD</u>	<u>OZONE/DY</u>
NOX (c)	10000 LB	2,605.100 LB	2,605.100 LB	7.157 LB
PM (c)	10000 LB	197.988 LB	.059 LB	
PM10 (c)	10000 LB	197.988 LB	.059 LB	
ROG (c)	6000 LB	143.281 LB	143.281 LB	.394 LB
AMMONIA (c) (s)	4097 LB	83.363 LB	83.363 LB	

**--INCOMING STREAMS--**

TPUT --&gt; P123-00

**--OUTGOING STREAMS--**

P123-00 (100%) --> C119-01  
 (100%) --> C120-01 (100%) -->  
 S120-01 (100%) --> OUT



P127	Miscellaneous	Any Device
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**DEVICE DESC:** Elevator 3 - Tower B  
**CONSTR DATE:**  
**DEVICE COMMENTS:**

**P127, Process 01**      **Generic Throughput Process**

**PROCESS NAME:** Elevator 3 - Tower B

**SCC CODE:** 30502503

**PROCESS COMMENTS:**

<b>SCHEDULE:</b>	24 Hrs/Day	7 Dys/Wk	336 Dys/Yr	
<b>QTRLY SCHEDULE:</b>	Q1: 25%	Q2: 25%	Q3: 25%	Q4: 25%
<b>ANNUAL TPUT:</b>	253151002 LB	of PRODUCT - MINERALS		
<b>AVG TPUT:</b>	31392.73338 LB/HR			
<b>MAX TPUT:</b>	32000 LB/HR			

--EMISSION FACTORS--

<u>POLLUTANT</u>	<u>VALUE / UNIT</u>	<u>ORIGIN</u>
PM	.029 LB / TON	DNR
PM10	.0064 LB / TON	DNR

--EMISSIONS / YR--

<u>POLLUTANT</u>	<u>NR438_THRESH</u>	<u>UNCNTRLD</u>	<u>CNTRLD</u>	<u>OZONE/DY</u>
PM (c)	10000 LB	3,670.690 LB	11.012 LB	
PM10 (c)	10000 LB	810.083 LB	2.430 LB	

--INCOMING STREAMS--

TPUT --&gt; P127-01

**--OUTGOING STREAMS--**

P127-01 (100%) --> C120-01  
(100%) --> S120-01 (100%) -->  
OUT

FID: 627005280

**DEVICE DESC:** Resin Tank - Tower B  
**CONSTR DATE:**  
**DEVICE COMMENTS:**

## Generic Throughput Process

**SCC CODE: 30502502**

Q4: 25%

Q2: 25%  
of PRODUCT -  
MINERALS

**ANNUAL TPUT: 7419420 LB**

**AVG TPUT: 920.06696 LB/HR**

**MAX TPUT: 30000 LB/HR**

DNR

.0003 LB / TON

DNR

OZONE/DY

10000 LB

23.000 LB

.069 LB

10000 LB

1.113 LB

.003 LB

## TPUT --&gt; P128-01

## OUT

FID: 627005280

**DEVICE DESC:** Weigh Hopper 2 - Tower B  
**CONSTR DATE:**  
**DEVICE COMMENTS:**

MAX TPUT: 2000 LB/HR

<u>POLLUTANT</u>	<u>VALUE / UNIT</u>	<u>ORIGIN</u>
PM	.0051 LB / TON	DNR
PM10	.0024 LB / TON	DNR

<u>POLLUTANT</u>	<u>NR438_THRESH</u>	<u>UNCNTRLD</u>	<u>CNTRLD</u>	<u>OZONE/DY</u>
PM (c)	10000 LB	18.920 LB	.057 LB	
PM10 (c)	10000 LB	8.903 LB	.027 LB	

## TPUT --&gt; P129-00

P129-00 (100%) --> C120-01  
(100%) --> S120-01 (100%) -->  
OUT

## FID: 627005280

Bureau of Air Management

**DEVICE DESC:** Elevator 1 - Tower A  
**CONSTR DATE:** 12/01/2005  
**DEVICE COMMENTS:**

MAX TPUT: 100 TON/HR

of PRODUCT -  
MINERALS

Q4: 25%

OTHR  
OTHR

## 2,188 LB

## TPUT --&gt; P13-00

```
P13-00 (100%) --> C20-00
(100%) --> S20-00 (100%) -->
OUT
```









ARP-Taylor01144

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**P144 Miscellaneous Cooler****DEVICE DESC:** Product Cooler - Tower B**CONSTR DATE:****DEVICE COMMENTS:****P144, Process 0****Generic Throughput  
Process****PROCESS NAME:** Product Cooler - Tower B**SCC CODE:** 30502503**PROCESS COMMENTS:****SCHEDULE:** 24 Hrs/Day

7 Dys/Wk

336 Dys/Yr

**QTRLY SCHEDULE:** Q1: 25%

Q2: 25%

Q3: 25%

Q4: 25%

**ANNUAL TPUT:** 253151002 LBof PRODUCT -  
MINERALS**AVG TPUT:** 31392.73338 LB/HR**MAX TPUT:** 32000 LB/HR**--EMISSION FACTORS--**

<u>POLLUTANT</u>	<u>VALUE / UNIT</u>	<u>ORIGIN</u>
PM	.003 LB / TON	DNR
PM10	.0011 LB / TON	DNR

**--EMISSIONS / YR--**

<u>POLLUTANT</u>	<u>NR438_THRESH</u>	<u>UNCNTRLD</u>	<u>CNTRLD</u>	<u>OZONE/DY</u>
PM (c)	10000 LB	379.727 LB	1.139 LB	
PM10 (c)	10000 LB	139.233 LB	.418 LB	

**--INCOMING STREAMS--**

TPUT --&gt; P144-0

**--OUTGOING STREAMS--**

P144-0 (100%) --> C120-01  
 (100%) --> S120-01 (100%) -->  
 OUT

FID: 627005280

**DEVICE DESC:** Elevator 5 - Tower B  
**CONSTR DATE:**  
**DEVICE COMMENTS:**

**MAX TPUT: 32000 LB/HR**

of PRODUCT -  
MINERALS

Q4: 25%

.0128 LB / TON

DNR

10000 LB

1,620.166 LB

4.861 LB

---

## TPUT --&gt; P145-00

OUT

## FID: 627005280

**DEVICE DESC:** Finished Silo 1 - Tower B  
**CONSTR DATE:**  
**DEVICE COMMENTS:**

MAX TPUT: 80000 LB/HR

## PM10

## PM (c)

10000 LB

25.315 LB

.076 LB

PM10 (c)

10000 LB

12.658 LB

.038 LB

## TPUT --&gt; P146-00

(100%) --> S120-01 (100%) -->

OUT

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**P147 Miscellaneous Silo****DEVICE DESC:** Finished Silo 2 - Tower B**CONSTR DATE:****DEVICE COMMENTS:****P147, Process 01****Generic Throughput  
Process****PROCESS NAME:** Finished Silo 2 - Tower B**SCC CODE:** 30200610**PROCESS COMMENTS:****SCHEDULE:** 8 Hrs/Day

7 Dys/Wk

336 Dys/Yr

**QTRLY SCHEDULE:** Q1: 25%

Q2: 25%

Q3: 25%

Q4: 25%

**ANNUAL TPUT:** 84383667 LBof PRODUCT -  
AGRICULTURE**AVG TPUT:** 31392.73326 LB/HR**MAX TPUT:** 80000 LB/HR**--EMISSION FACTORS--**

<u>POLLUTANT</u>	<u>VALUE / UNIT</u>	<u>ORIGIN</u>
PM	.0006 LB / TON	DNR
PM10	.0003 LB / TON	DNR

**--EMISSIONS / YR--**

<u>POLLUTANT</u>	<u>NR438 THRESH</u>	<u>UNCNTRLD</u>	<u>CNTRLD</u>	<u>OZONE/DY</u>
PM (c)	10000 LB	25.315 LB	.076 LB	
PM10 (c)	10000 LB	12.658 LB	.038 LB	

**--INCOMING STREAMS--**

TPUT --&gt; P147-01

**--OUTGOING STREAMS--**P147-01 (100%) --> C120-01  
(100%) --> S120-01 (100%) -->  
OUT

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**P148 Miscellaneous Silo****DEVICE DESC:** Finished Silo 3 - Tower B**CONSTR DATE:****DEVICE COMMENTS:****P148, Process 01****Generic Throughput  
Process****PROCESS NAME:** Finished Silo 3 - Tower B**SCC CODE:** 30200610**PROCESS COMMENTS:****SCHEDULE:** 8 Hrs/Day

7 Dys/Wk

336 Dys/Yr

**QTRLY SCHEDULE:** Q1: 25%

Q2: 25%

Q3: 25%

Q4: 25%

**ANNUAL TPUT:** 84383667 LBof PRODUCT -  
AGRICULTURE**AVG TPUT:** 31392.73326 LB/HR**MAX TPUT:** 80000 LB/HR**--EMISSION FACTORS--**

<u>POLLUTANT</u>	<u>VALUE / UNIT</u>	<u>ORIGIN</u>
PM	.0029 LB / TON	DNR
PM10	.0029 LB / TON	DNR

**--EMISSIONS / YR--**

<u>POLLUTANT</u>	<u>NR438_THRESH</u>	<u>UNCNTRLD</u>	<u>CNTRLD</u>	<u>OZONE/DY</u>
PM (c)	10000 LB	122.356 LB	.367 LB	
PM10 (c)	10000 LB	122.356 LB	.367 LB	

**--INCOMING STREAMS--**

TPUT --&gt; P148-01

**--OUTGOING STREAMS--**

P148-01 (100%) --> C120-01  
 (100%) --> S120-01 (100%) -->  
 OUT





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**P151 Miscellaneous Any Device****DEVICE DESC:** Batch Mixer - Tower B**CONSTR DATE:****DEVICE COMMENTS:****P151, Process 00****Generic Throughput Process****PROCESS NAME:** Batch Mixer**SCC CODE:** 30502506**PROCESS COMMENTS:****SCHEDULE:** 24 Hrs/Day

7 Dys/Wk

336 Dys/Yr

**QTRLY SCHEDULE:** Q1: 25%

Q2: 25%

Q3: 25%

Q4: 25%

**ANNUAL TPUT:** 253151002 LBof PRODUCT -  
MINERALS**AVG TPUT:** 31392.73338 LB/HR**MAX TPUT:** 38000 LB/HR**--EMISSION FACTORS--**

<u>POLLUTANT</u>	<u>VALUE / UNIT</u>	<u>ORIGIN</u>
AMMONIA	.73287 LB / TON	MBAL
PHENOL	.1205 LB / TON	STK
PM	.1355 LB / TON	STK
PM10	.1355 LB / TON	STK
ROG	.1205 LB / TON	STK

**--EMISSIONS / YR--**

<u>POLLUTANT</u>	<u>NR438_THRESH</u>	<u>UNCNTRLD</u>	<u>CNTRLD</u>	<u>OZONE/DY</u>
PM (c)	10000 LB	17,150.980 LB	4,973.784 LB	
PM10 (c)	10000 LB	17,150.980 LB	4,973.784 LB	
ROG (c)	6000 LB	15,252.348 LB	5,490.845 LB	15.085 LB
AMMONIA (c) (s)	4097 LB	156,577.692 LB	152,886.686 LB	
PHENOL (c) (fs)	4528 LB	15,252.348 LB	6,939.818 LB	

**--INCOMING STREAMS--**

TPUT --&gt; P151-00

**--OUTGOING STREAMS--**P151-00 (100%) --> C150-01  
(100%) --> S150-01 (100%) -->  
OUT

Example Uncontrolled NH3:

253,151,002 lbs-product/yr / (2,000 lb/ton) x 0.73287 lb-NH3/ton-product =92,763 lbs-NH3/yr

In contrast, the online system calculated an emission rate of 156,578 lbs-NH3/yr, which is 63,815 lbs-NH3/yr greater than it should've been for the inlet loading to the scrubber.

**P151, Process 01****Generic Throughput Process****PROCESS NAME:** Ammonia**SCC CODE:** 30100101**PROCESS COMMENTS:**Process accounts for  
"secondary" emission of  
NH3 initially controlled by  
C150, but then volatilizes  
from a scrubber water tank  
w/increasing pH. Resulting  
fugitive indoor emissions  
exhaust via roof vent

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<b>SCHEDULE:</b> 24 Hrs/Day	7 Dys/Wk	336 Dys/Yr	
<b>QTRLY SCHEDULE:</b> Q1: 25%	Q2: 25%	Q3: 25%	Q4: 25%
<b>ANNUAL TPUT:</b> 6728 LB	of PRODUCT -		
	CHEMICAL		
<b>AVG TPUT:</b> .83433 LB/HR			
<b>MAX TPUT:</b> 2 LB/HR			

**--EMISSION FACTORS--**

<u>POLLUTANT</u>	<u>VALUE / UNIT</u>	<u>ORIGIN</u>
AMMONIA	.73287 LB / LB	MBAL
PHENOL	0 LB / TON	EPA
ROG	0 LB / TON	EPA

**--EMISSIONS / YR--**

<u>POLLUTANT</u>	<u>NR438_THRESH</u>	<u>UNCNTRLD</u>	<u>CNTRLD</u>	<u>OZONE/DY</u>
AMMONIA (c) (s)	4097 LB	4,930.749 LB	4,930.749 LB	

**--INCOMING STREAMS--**

TPUT --&gt; P151-01

**--OUTGOING STREAMS--**

P151-01 (100%) --&gt; OUT

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FID: 627005280

P152	Miscellaneous	Any Device
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**DEVICE DESC:** Continuous Mixer - Tower B  
**CONSTR DATE:**  
**DEVICE COMMENTS:**

**P152, Process 00**                      **Generic Throughput Process**

**PROCESS NAME:** Continuous Mixer - Tower B

**SCC CODE:** 30502503

**PROCESS COMMENTS:**

**SCHEDULE:** 24 Hrs/Day

7 Dvs/Wk

336 Dvs/Yr

**QTRLY SCHEDULE: Q1: 25%**

Q2: 25%

Q3: 25%

Q4: 25%

ANNUAL TPUT: 253151002 LB

of PRODUCT -  
MINERAL S

**AVG TPUT: 31392.73338 LB/HR**

MAX TPUT: 38000 LB/HR

--EMISSION FACTORS--

<u>POLLUTANT</u>	<u>VALUE / UNIT</u>	<u>ORIGIN</u>
AMMONIA	.73287 LB / TON	MBAL
PHENOL	.1205 LB / TON	STK
PM	.1355 LB / TON	STK
PM10	.1355 LB / TON	STK
ROG	.1205 LB / TON	STK

## --EMISSIONS / YR--

<u>POLLUTANT</u>	<u>NR438_THRESH</u>	<u>UNCNTRLD</u>	<u>CNTRLD</u>	<u>OZONE/DY</u>
PM (c)	10000 LB	17,150.980 LB	4,973.784 LB	
PM10 (c)	10000 LB	17,150.980 LB	4,973.784 LB	
ROG (c)	6000 LB	15,252.348 LB	5,490.845 LB	15.085 LB
AMMONIA (c) (s)	4097 LB	156,577.692 LB	152,886.686 LB	
PHENOL (c) (fs)	4528 LB	15,252.348 LB	6,939.818 LB	

**--INCOMING STREAMS--**

TPUT --&gt; P152-00

**--OUTGOING STREAMS--**

P152-00 (100%) --> C150-01  
(100%) --> S150-01 (100%) -->  
OUT

**P152, Process 01**      **Generic Throughput Process**

**PROCESS NAME:** Ammonia

**SCC CODE:** 30100101

**PROCESS COMMENTS:** Process accounts for "secondary" emission of NH<sub>3</sub> initially controlled by C150, but then volatilizes from a scrubber water tank w/increasing pH. Resulting fugitive indoor emissions exhaust via roof vent

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SCHEDULE: 24 Hrs/Day      7 Dys/Wk      336 Dys/Yr  
QTRLY SCHEDULE: Q1: 25%      Q2: 25%      Q3: 25%      Q4: 25%  
ANNUAL TPUT: 6728 LB      of PRODUCT -  
CHEMICAL  
AVG TPUT: .83433 LB/HR  
MAX TPUT: 2 LB/HR

## --EMISSION FACTORS--

<u>POLLUTANT</u>	<u>VALUE / UNIT</u>	<u>ORIGIN</u>
AMMONIA	.73287 LB / LB	MBAL
PHENOL	0 LB / TON	EPA
ROG	0 LB / TON	EPA

## --EMISSIONS / YR--

<u>POLLUTANT</u>	<u>NR438_THRESH</u>	<u>UNCNTRLD</u>	<u>CNTRLD</u>	<u>OZONE/DY</u>
AMMONIA (c) (s)	4097 LB	4,930.749 LB	4,930.749 LB	

## --INCOMING STREAMS--

TPUT --&gt; P152-01

## --OUTGOING STREAMS--

P152-01 (100%) --&gt; OUT

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**P16 Miscellaneous Conveyor**

**DEVICE DESC:** Conveyor 1 - Tower A**CONSTR DATE:** 12/01/2005**DEVICE COMMENTS:**

**P16, Process 00 Generic Throughput Process**

**PROCESS NAME:** Conveyors #1**SCC CODE:** 30502503**PROCESS COMMENTS:****SCHEDULE:** 4 Hrs/Day

7 Dys/Wk

336 Dys/Yr

**QTRLY SCHEDULE:** Q1: 25%

Q2: 25%

Q3: 25%

Q4: 25%

**ANNUAL TPUT:** 113968 TONof PRODUCT -  
MINERALS**AVG TPUT:** 84.79762 TON/HR**MAX TPUT:** 100 TON/HR**--EMISSION FACTORS--**

<u>POLLUTANT</u>	<u>VALUE / UNIT</u>	<u>ORIGIN</u>
PM	.029 LB / TON	OTHR
PM10	.0064 LB / TON	OTHR

**--EMISSIONS / YR--**

<u>POLLUTANT</u>	<u>NR438 THRESH</u>	<u>UNCNTRLD</u>	<u>CNTRLD</u>	<u>OZONE/DY</u>
PM (c)	10000 LB	3,305.072 LB	9.915 LB	
PM10 (c)	10000 LB	729.395 LB	2.188 LB	

**--INCOMING STREAMS--**

TPUT --&gt; P16-00

**--OUTGOING STREAMS--**

P16-00 (100%) --> C20-00  
(100%) --> S20-00 (100%) -->  
OUT







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P17	Miscellaneous	Conveyor
-----	---------------	----------

**DEVICE DESC:** Elevator 2 - Tower A  
**CONSTR DATE:** 12/01/2005  
**DEVICE COMMENTS:**

**P17, Process 00**                      **Generic Throughput Process**

<b>PROCESS NAME:</b> Elevator #2			
<b>SCC CODE:</b> 30502503			
<b>PROCESS COMMENTS:</b>			
<b>SCHEDULE:</b> 24 Hrs/Day	7 Dys/Wk	336 Dys/Yr	
<b>QTRLY SCHEDULE:</b> Q1: 25%	Q2: 25%	Q3: 25%	Q4: 25%
<b>ANNUAL TPUT:</b> 113968 TON	of PRODUCT - MINERALS		
<b>AVG TPUT:</b> 14.13294 TON/HR			
<b>MAX TPUT:</b> 50 TON/HR			

**--EMISSION FACTORS--**

<u>POLLUTANT</u>	<u>VALUE / UNIT</u>	<u>ORIGIN</u>
PM	.029 LB / TON	OTHR
PM10	.0064 LB / TON	OTHR

--EMISSIONS / YR--

<u>POLLUTANT</u>	<u>NR438_THRESH</u>	<u>UNCNTRLD</u>	<u>CNTRLD</u>	<u>OZONE/DY</u>
PM (c)	10000 LB	3,305.072 LB	9.915 LB	
PM10 (c)	10000 LB	729.395 LB	2.188 LB	

**--INCOMING STREAMS--**

TPUT --> P17-00

--OUTGOING STREAMS--

```
P17-00 (100%) --> C20-00
(100%) --> S20-00 (100%) -->
OUT
```

P21	Miscellaneous	Any Device

**DEVICE DESC:** Day Tank 1 - Tower A  
**CONSTR DATE:** 12/01/2005  
**DEVICE COMMENTS:**

**P21, Process 01**      **Generic Throughput Process**

<b>PROCESS NAME:</b> Day Tank			
<b>SCC CODE:</b> 30502502			
<b>PROCESS COMMENTS:</b>			
<b>SCHEDULE:</b> 24 Hrs/Day		7 Dys/Wk	336 Dys/Yr
<b>QTRLY SCHEDULE:</b> Q1: 25%		Q2: 25%	Q4: 25%
<b>ANNUAL TPUT:</b> 113968 TON		of PRODUCT - MINERALS	
<b>AVG TPUT:</b> 14.13294 TON/HR			
<b>MAX TPUT:</b> 15 TON/HR			

## EMISSION FACTORS

<u>POLLUTANT</u>	<u>VALUE / UNIT</u>	<u>ORIGIN</u>
PM	.00123 LB / TON	OTHR
PM10	.000582 LB / TON	OTHR

--EMISSIONS / YR--

<u>POLLUTANT</u>	<u>NR438_THRESH</u>	<u>UNCNTRLD</u>	<u>CNTRLD</u>	<u>OZONE/DY</u>
PM (c)	10000 LB	140.181 LB	.421 LB	
PM10 (c)	10000 LB	66.329 LB	.199 LB	

--INCOMING STREAMS--

TPUT --&gt; P21-01

## ..OUTGOING STREAMS..

```
P21-01 (100%) --> C20-00
(100%) --> S20-00 (100%) -->
OUT
```

## FID: 627005280

**DEVICE DESC:** Raw Silo 3 - Tower A  
**CONSTR DATE:** 12/01/2005  
**DEVICE COMMENTS:**

MAX TPUT: 100 TON/HR

of PRODUCT -  
MINERAL S

Q4: 25%

## DNR

## OZONE/DY

## TPUT --&gt; P22-02

OUT

**State of Wisconsin Department of Natural Resources  
Bureau of Air Management**

FID: 627005280

**P23 Miscellaneous Any Device****DEVICE DESC:** Weigh Hopper 1 - Tower A**CONSTR DATE:** 12/01/2005**DEVICE COMMENTS:****P23, Process 01****Generic Throughput  
Process****PROCESS NAME:** Weigh Hopper 1**SCC CODE:** 30502503**PROCESS COMMENTS:****SCHEDULE:** 24 Hrs/Day

7 Dys/Wk

336 Dys/Yr

**QTRLY SCHEDULE:** Q1: 25%

Q2: 25%

Q3: 25%

Q4: 25%

**ANNUAL TPUT:** 113968 TONof PRODUCT -  
MINERALS**AVG TPUT:** 14.13294 TON/HR**MAX TPUT:** 15 TON/HR**--EMISSION FACTORS--**

<u>POLLUTANT</u>	<u>VALUE / UNIT</u>	<u>ORIGIN</u>
PM	.0051 LB / LB	OTHR
PM10	.0024 LB / LB	OTHR

**--EMISSIONS / YR--**

<u>POLLUTANT</u>	<u>NR438_THRESH</u>	<u>UNCNTRLD</u>	<u>CNTRLD</u>	<u>OZONE/DY</u>
PM (c)	10000 LB	1,162,473.600 LB	3,487.421 LB	
PM10 (c)	10000 LB	547,046.400 LB	1,641.139 LB	

**--INCOMING STREAMS--**

TPUT --&gt; P23-01

**--OUTGOING STREAMS--**

P23-01 (100%) --> C20-00  
 (100%) --> S20-00 (100%) -->  
 OUT

**State of Wisconsin Department of Natural Resources  
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FID: 627005280

**P24****Boiler/Furnace****Process Heater****DEVICE DESC:** Raw Material Heater - Tower A**CONSTR DATE:** 12/01/2005**DEVICE COMMENTS:****MAX RATED CAPACITY:** MMBTU/HR**P24, Process 01****Generic Throughput  
Process****PROCESS NAME:** Combustion of fuels at  
atmospheric pressure**SCC CODE:** 10200602**PROCESS COMMENTS:****SCHEDULE:** 24 Hrs/Day

7 Dys/Wk

336 Dys/Yr

**QTRLY SCHEDULE:** Q1: 25%

Q2: 25%

Q3: 25%

Q4: 25%

**ANNUAL TPUT:** 23.665 MMCF

of Natural Gas

**AVG TPUT:** 2.93465 E3 FT3/H**MAX TPUT:** 10 E3 FT3/H**--EMISSION FACTORS--**

<u>POLLUTANT</u>	<u>VALUE / UNIT</u>	<u>ORIGIN</u>
AMMONIA	3.2 LB / MMCF	EPA
NOX	100 LB / MMCF	EPA
PM	8.6 LB / MMCF	EPA
PM10	8.6 LB / MMCF	EPA
ROG	5.5 LB / MMCF	EPA

**--EMISSIONS / YR--**

<u>POLLUTANT</u>	<u>NR438 THRESH</u>	<u>UNCNTRLD</u>	<u>CNTRLD</u>	<u>OZONE/DY</u>
NOX (c)	10000 LB	2,366.500 LB	2,366.500 LB	6.501 LB
PM (c)	10000 LB	203.519 LB	.061 LB	
PM10 (c)	10000 LB	203.519 LB	.061 LB	
ROG (c)	6000 LB	130.158 LB	130.158 LB	.358 LB
AMMONIA (c) (s)	4097 LB	75.728 LB	75.728 LB	

**--INCOMING STREAMS--**

TPUT --&gt; P24-01

**--OUTGOING STREAMS--**

P24-01 (100%) --> C19-01  
 (100%) --> C20-00 (100%) -->  
 S20-00 (100%) --> OUT

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**P24A****Miscellaneous****Any Device****DEVICE DESC:** Dust Emissions from (P24) - Tower A**CONSTR DATE:****DEVICE COMMENTS:****P24A, Process 01****Generic Throughput  
Process****PROCESS NAME:** Sand Heating**SCC CODE:** 30502720**PROCESS COMMENTS:****SCHEDULE:** 24 Hrs/Day

7 Dys/Wk

336 Dys/Yr

**QTRLY SCHEDULE:** Q1: 25%

Q2: 25%

Q3: 25%

Q4: 25%

**ANNUAL TPUT:** 113968 TONof PRODUCT -  
MINERALS**AVG TPUT:** 14.13294 TON/HR**MAX TPUT:** 15 TON/HR**--EMISSION FACTORS--**

<u>POLLUTANT</u>	<u>VALUE / UNIT</u>	<u>ORIGIN</u>
NOX	.031 LB / TON	EPA
PM	.029 LB / TON	DNR
PM10	.0064 LB / TON	DNR

**--EMISSIONS / YR--**

<u>POLLUTANT</u>	<u>NR438_THRESH</u>	<u>UNCNTRLD</u>	<u>CNTRLD</u>	<u>OZONE/DY</u>
NOX (c)	10000 LB	3,533.008 LB	3,533.008 LB	9.706 LB
PM (c)	10000 LB	3,305.072 LB	.992 LB	
PM10 (c)	10000 LB	729.395 LB	.219 LB	

**--INCOMING STREAMS--**

TPUT --&gt; P24A-01

**--OUTGOING STREAMS--**

P24A-01 (100%) --> C19-01  
 (100%) --> C20-00 (100%) -->  
 S20-00 (100%) --> OUT

P27	Miscellaneous	Any Device
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**DEVICE DESC:** Elevator 3 - Tower A  
**CONSTR DATE:** 12/01/2005  
**DEVICE COMMENTS:**

**P27, Process 01**                      **Generic Throughput Process**

PROCESS NAME: Elevator 3  
SCC CODE: 30502503  
PROCESS COMMENTS:

<b>SCHEDULE:</b> 24 Hrs/Day	7 Dys/Wk	336 Dys/Yr	
<b>QTRLY SCHEDULE:</b> Q1: 25%	Q2: 25%	Q3: 25%	Q4: 25%
<b>ANNUAL TPUT:</b> 229961598 LB	of PRODUCT - MINERALS		
<b>AVG TPUT:</b> 28517.06324 LB/HR			
<b>MAX TPUT:</b> 30000 LB/HR			

**--EMISSION FACTORS--**

<u>POLLUTANT</u>	<u>VALUE / UNIT</u>	<u>ORIGIN</u>
PM	.029 LB / TON	DNR
PM10	.0064 LB / TON	DNR

## --EMISSIONS / YR--

<u>POLLUTANT</u>	<u>NR438_THRESH</u>	<u>UNCNTRLD</u>	<u>CNTRLD</u>	<u>OZONE/DY</u>
PM (c)	10000 LB	3,334.443 LB	10.003 LB	
PM10 (c)	10000 LB	735.877 LB	2.208 LB	

--INCOMING STREAMS--

TPUT --&gt; P27-01

## OUTGOING STREAMS

P27-01 (100%) --> C20-00  
(100%) --> S20-00 (100%) -->  
OUT

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FID: 627005280

**P28** **Miscellaneous** **Any Device**

**DEVICE DESC:** Resin Tank - Tower A  
**CONSTR DATE:** 12/01/2005  
**DEVICE COMMENTS:**

## P28, Process 01

## Generic Throughput Process

**PROCESS NAME:** Resin Tank

**SCC CODE:** 30502502

**PROCESS COMMENTS:**

**SCHEDULE:** 24 Hrs/Day

**QTRLY SCHEDULE: Q1: 25%**

**ANNUAL TPUT: 6665463 LB**

**AVG TPUT: 826.57031 LB/HR**

MAX TPUT: 30000 LB/HR

7 Dys/Wk

Q2: 25%

of PRODUCT - MINERALS

336 Dys/Yr

Q3: 25%

Q4: 25%

## EMISSION FACTORS

<u>POLLUTANT</u>	<u>VALUE / UNIT</u>
PM	.00615 LB / TON
PM10	.000291 LB / TON

ORIGIN  
OTHR  
OTHR

--EMISSIONS / YR--

<u>POLLUTANT</u>	<u>NR438_THRESH</u>	<u>UNCNTRLD</u>	<u>CNTRLD</u>	<u>OZONE/DY</u>
PM (c)	10000 LB	20.496 LB	.061 LB	
PM10 (c)	10000 LB	.970 LB	.003 LB	

--INCOMING STREAMS--

TPUT --&gt; P28-01

**--OUTGOING STREAMS--**

```
P28-01 (100%) --> C20-00
(100%) --> S20-00 (100%) -->
OUT
```



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**P29 Miscellaneous Any Device**

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**DEVICE DESC:** Weigh Hopper 2 - Tower A**CONSTR DATE:** 12/01/2005**DEVICE COMMENTS:****P29, Process 01 Generic Throughput Process****PROCESS NAME:** Resin Weigh Hopper**SCC CODE:** 30502503**PROCESS COMMENTS:****SCHEDULE:** 24 Hrs/Day

7 Dys/Wk

336 Dys/Yr

**QTRLY SCHEDULE:** Q1: 25%

Q2: 25%

Q3: 25%

Q4: 25%

**ANNUAL TPUT:** 6665463 LBof PRODUCT -  
MINERALS**AVG TPUT:** 826.57031 LB/HR**MAX TPUT:** 2000 LB/HR**--EMISSION FACTORS--**

<u>POLLUTANT</u>	<u>VALUE / UNIT</u>	<u>ORIGIN</u>
PM	.0051 LB / TON	OTHR
PM10	.0024 LB / TON	OTHR

**--EMISSIONS / YR--**

<u>POLLUTANT</u>	<u>NR438_THRESH</u>	<u>UNCNTRLD</u>	<u>CNTRLD</u>	<u>OZONE/DY</u>
PM (c)	10000 LB	16.997 LB	.051 LB	
PM10 (c)	10000 LB	7.999 LB	.024 LB	

**--INCOMING STREAMS--**

TPUT --&gt; P29-01

**--OUTGOING STREAMS--**

P29-01 (100%) --> C20-00  
(100%) --> S20-00 (100%) -->  
OUT



**State of Wisconsin Department of Natural Resources  
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FID: 627005280

P42	Miscellaneous	Any Device

**DEVICE DESC:** Elevator 4 - Tower A

**CONSTR DATE: 12/01/2005**

**DEVICE COMMENTS:**

**P42, Process 01**

## Generic Throughput Process

**PROCESS NAME:** Elevator #4

**SCC CODE: 30502503**

**PROCESS COMMENTS:**

**SCHEDULE:** 24 Hrs/Day

7 Dys/Wk

336 Dvs/Yr

**QTRLY SCHEDULE:** Q1: 25%

Q2: 25%

Q3: 25%

Q4: 25%

ANNUAL TPUT: 229961598 LB

of PRODUCT -  
MINERALS

**AVG TPUT: 28517.06324 LB/HR**

**MAX TPUT: 30000 LB/HR**

--EMISSION FACTORS--

<u>POLLUTANT</u>	<u>VALUE / UNIT</u>	<u>ORIGIN</u>
PM	.029 LB / TON	EPA
PM10	.0064 LB / TON	EPA

## --EMISSIONS / YR--

<u>POLLUTANT</u>	<u>NR438_THRESH</u>	<u>UNCNTRLD</u>	<u>CNTRLD</u>	<u>OZONE/DY</u>
PM (c)	10000 LB	3,334.443 LB	10.003 LB	
PM10 (c)	10000 LB	735.877 LB	2,208 LB	

--INCOMING STREAMS--

TPUT --&gt; P42-01

--OUTGOING STREAMS--

```
P42-01 (100%) --> C20-00
(100%) --> S20-00 (100%) -->
OUT
```

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**P43 Miscellaneous Screen**

**DEVICE DESC:** Scalping Screen - Tower A

**CONSTR DATE:** 12/01/2005

**DEVICE COMMENTS:**

**P43, Process 01**

**Generic Throughput  
Process**

**PROCESS NAME:** Sweco Screen

**SCC CODE:** 30502503

**PROCESS COMMENTS:**

**SCHEDULE:** 24 Hrs/Day

7 Dys/Wk

336 Dys/Yr

**QTRLY SCHEDULE:** Q1: 25%

Q2: 25%

Q3: 25%

Q4: 25%

**ANNUAL TPUT:** 229961598 LB

of PRODUCT -  
MINERALS

**AVG TPUT:** 28517.06324 LB/HR

**MAX TPUT:** 30000 LB/HR

**--EMISSION FACTORS--**

<u>POLLUTANT</u>	<u>VALUE / UNIT</u>	<u>ORIGIN</u>
PM	.003 LB / TON	OTHR
PM10	.0011 LB / TON	OTHR

**--EMISSIONS / YR--**

<u>POLLUTANT</u>	<u>NR438_THRESH</u>	<u>UNCNTRLD</u>	<u>CNTRLD</u>	<u>OZONE/DY</u>
PM (c)	10000 LB	344.942 LB	1.035 LB	
PM10 (c)	10000 LB	126.479 LB	.379 LB	

**--INCOMING STREAMS--**

TPUT --> P43-01

**--OUTGOING STREAMS--**

P43-01 (100%) --> C20-00  
 (100%) --> S20-00 (100%) -->  
 OUT

FID: 627005280

**DEVICE DESC:** Product Cooler - Tower A  
**CONSTR DATE:** 12/01/2005  
**DEVICE COMMENTS:**

PROCESS NAME: Cooling  
SCC CODE: 30502503  
PROCESS COMMENTS:

Q4: 25%

Q2: 25%  
of PRODUCT -  
MINERALS

**MAX TPUT: 30000 LB/HR**

<u>POLLUTANT</u>	<u>VALUE / UNIT</u>	<u>ORIGIN</u>
PM	.003 LB / TON	OTHR
PM10	.0011 LB / TON	OTHR

<u>POLLUTANT</u>	<u>NR438_THRESH</u>	<u>UNCNTRLD</u>	<u>CNTRLD</u>	<u>OZONE/DY</u>
PM (c)	10000 LB	344.942 LB	1.035 LB	
PM10 (c)	10000 LB	126.479 LB	.379 LB	

## TPUT --&gt; P44-01

P44-01 (100%) --> C20-00  
(100%) --> S20-00 (100%) -->  
OUT



FID: 627005280

**DEVICE DESC:** Elevator 5 - Tower A  
**CONSTR DATE:** 12/01/2005  
**DEVICE COMMENTS:**

Q4: 25%

P46-01 (100%) --> C20-00  
(100%) --> S20-00 (100%) -->  
OUT

FID: 627005280

Miscellaneous	Silo
<p>1. <b>General Information</b></p> <p>2. <b>Project Details</b></p> <p>3. <b>Financials</b></p> <p>4. <b>Timeline</b></p> <p>5. <b>Risks</b></p> <p>6. <b>Conclusion</b></p>	<p>1. <b>General Information</b></p> <p>2. <b>Project Details</b></p> <p>3. <b>Financials</b></p> <p>4. <b>Timeline</b></p> <p>5. <b>Risks</b></p> <p>6. <b>Conclusion</b></p>

**DEVICE DESC:** Finished Silo 1 - Tower A  
**CONSTR DATE:** 12/01/2005  
**DEVICE COMMENTS:**

## Generic Throughput Process

**PROCESS NAME:** Finished Silo #1

**SCC CODE: 30502502**

**PROCESS COMMENTS:**

**SCHEDULE:** 8 Hrs/Day

**QTRLY SCHEDULE: Q1: 25%**

**ANNUAL TPUT: 76653866 LB**

7 Dys/Wk

Q2: 25%

of PRODUCT -  
MINERALS

336 Dvs/Yr

Q3: 25%

Q4: 25%

**AVG TPUT: 28517.06324 LB/HR**

**MAX TPUT: 80000 LB/HR**

**--EMISSION FACTORS--**

POLLUTANTVALUE / UNIT

ORIGIN

PM

.000615 LB / TON

OTHR

PM10

.000291 LB / TON

OTHR

--EMISSIONS / YR--

POLLUTANTNR438 THRESH

UNCNTRLD

CNTRLD

OZONE/DY

PM (c)

10000 LB

23.571 LB

11.821 LB

PM10 (c)

10000 LB

11.153 LB

5.593 LB

## ==INCOMING STREAMS==

TPUT --&gt; P47-01

**--OUTGOING STREAMS--**

P47-01 (50%) --> C20-00  
(100%) --> S20-00 (100%) -->  
OUT







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**P51 Miscellaneous Any Device**

**DEVICE DESC:** Batch Mixer - Tower A**CONSTR DATE:** 12/01/2005**DEVICE COMMENTS:****P51, Process 00****Generic Throughput Process****PROCESS NAME:** Ammonia**SCC CODE:** 30100101

**PROCESS COMMENTS:** Process accounts for "secondary" emission of NH3 initially controlled by C50, but then volatilizes from a scrubber water tank w/increasing pH. Resulting fugitive indoor emissions exhaust via roof vent

**SCHEDULE:** 24 Hrs/Day

7 Dys/Wk

336 Dys/Yr

**QTRLY SCHEDULE:** Q1: 25%

Q2: 25%

Q3: 25%

Q4: 25%

**ANNUAL TPUT:** 6112 LBof PRODUCT -  
CHEMICAL**AVG TPUT:** .75794 LB/HR**MAX TPUT:** 2 LB/HR**--EMISSION FACTORS--**

<u>POLLUTANT</u>	<u>VALUE / UNIT</u>	<u>ORIGIN</u>
AMMONIA	.73287 LB / LB	MBAL
PHENOL	0 LB / TON	EPA
ROG	0 LB / TON	EPA

**--EMISSIONS / YR--**

<u>POLLUTANT</u>	<u>NR438_THRESH</u>	<u>UNCNTRLD</u>	<u>CNTRLD</u>	<u>OZONE/DY</u>
AMMONIA (c) (s)	4097 LB	4,479.301 LB	4,479.301 LB	

**--INCOMING STREAMS--**

TPUT --&gt; P51-00

**--OUTGOING STREAMS--**

P51-00 (100%) --&gt; OUT

**P51, Process 01****Generic Throughput Process****PROCESS NAME:** Batch Mixer**SCC CODE:** 30502506**PROCESS COMMENTS:****SCHEDULE:** 24 Hrs/Day

7 Dys/Wk

336 Dys/Yr

**QTRLY SCHEDULE:** Q1: 25%

Q2: 25%

Q3: 25%

Q4: 25%

**ANNUAL TPUT:** 229961598 LBof PRODUCT -  
MINERALS**AVG TPUT:** 28517.06324 LB/HR**MAX TPUT:** 38000 LB/HR**--EMISSION FACTORS--**

<u>POLLUTANT</u>	<u>VALUE / UNIT</u>	<u>ORIGIN</u>
AMMONIA	.73287 LB / TON	MBAL
PHENOL	.1205 LB / TON	STK
PM	.1355 LB / TON	STK

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PM10	.1355 LB / TON	STK		
ROG	.1205 LB / TON	STK		
<b>--EMISSIONS / YR--</b>				
<u>POLLUTANT</u>	<u>NR438_THRESH</u>	<u>UNCNTRLD</u>	<u>CNTRLD</u>	<u>OZONE/DY</u>
PM (c)	10000 LB	15,579.898 LB	4,518.171 LB	
PM10 (c)	10000 LB	15,579.898 LB	4,518.171 LB	
ROG (c)	6000 LB	13,855.186 LB	4,987.867 LB	13.703 LB
AMMONIA (c) (s)	4097 LB	142,234.698 LB	138,881.799 LB	
PHENOL (c) (fs)	4528 LB	13,855.186 LB	6,304.110 LB	

**--INCOMING STREAMS--**

TPUT --&gt; P51-01

**--OUTGOING STREAMS--**

P51-01 (100%) --> C50-00  
(100%) --> S50-00 (100%) -->  
OUT

## State of Wisconsin Department of Natural Resources

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**P52 Miscellaneous Any Device****DEVICE DESC:** Continuous Mixer - Tower A**CONSTR DATE:** 12/01/2005**DEVICE COMMENTS:****P52, Process 00****Generic Throughput Process****PROCESS NAME:** Ammonia**SCC CODE:** 30100101

**PROCESS COMMENTS:** Process accounts for "secondary" emission of NH3 initially controlled by C50, but then volatilizes from a scrubber water tank w/increasing pH. Resulting fugitive indoor emissions exhaust via roof vent

**SCHEDULE:** 24 Hrs/Day

7 Dys/Wk

336 Dys/Yr

**QTRLY SCHEDULE:** Q1: 25%

Q2: 25%

Q3: 25%

Q4: 25%

**ANNUAL TPUT:** 6112 LBof PRODUCT -  
CHEMICAL**AVG TPUT:** .75794 LB/HR**MAX TPUT:** 2 LB/HR**--EMISSION FACTORS--**

<u>POLLUTANT</u>	<u>VALUE / UNIT</u>	<u>ORIGIN</u>
AMMONIA	.73287 LB / LB	MBAL
PHENOL	0 LB / TON	EPA
ROG	0 LB / TON	EPA

**--EMISSIONS / YR--**

<u>POLLUTANT</u>	<u>NR438_THRESH</u>	<u>UNCNTRLD</u>	<u>CNTRLD</u>	<u>OZONE/DY</u>
AMMONIA (c) (s)	4097 LB	4,479.301 LB	4,479.301 LB	

**--INCOMING STREAMS--**

TPUT --&gt; P52-00

**--OUTGOING STREAMS--**

P52-00 (100%) --&gt; OUT

**P52, Process 01****Generic Throughput Process****PROCESS NAME:** Continuous Mixer**SCC CODE:** 30502503**PROCESS COMMENTS:****SCHEDULE:** 24 Hrs/Day

7 Dys/Wk

336 Dys/Yr

**QTRLY SCHEDULE:** Q1: 25%

Q2: 25%

Q3: 25%

Q4: 25%

**ANNUAL TPUT:** 229961598 LBof PRODUCT -  
MINERALS**AVG TPUT:** 28517.06324 LB/HR**MAX TPUT:** 38000 LB/HR**--EMISSION FACTORS--**

<u>POLLUTANT</u>	<u>VALUE / UNIT</u>	<u>ORIGIN</u>
AMMONIA	.73287 LB / TON	MBAL
PHENOL	.1205 LB / TON	DNR
PM	.1355 LB / TON	DNR

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PM10	.1355 LB / TON	DNR		
ROG	.1205 LB / TON	DNR		
<b>--EMISSIONS / YR--</b>				
<u>POLLUTANT</u>	<u>NR438 THRESH</u>	<u>UNCNTRLD</u>	<u>CNTRLD</u>	<u>OZONE/DY</u>
PM (c)	10000 LB	15,579.898 LB	4,518.171 LB	
PM10 (c)	10000 LB	15,579.898 LB	4,518.171 LB	
ROG (c)	6000 LB	13,855.186 LB	4,987.867 LB	13.703 LB
AMMONIA (c) (s)	4097 LB	142,234.698 LB	138,881.799 LB	
PHENOL (c) (fs)	4528 LB	13,855.186 LB	6,304.110 LB	

**--INCOMING STREAMS--**

TPUT --&gt; P52-01

**--OUTGOING STREAMS--**

P52-01 (100%) --> C50-00  
(100%) --> S50-00 (100%) -->  
OUT



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**S114****Stack      Stack****DEVICE DESC:** Raw Silo 1 Discharge Stack - Tower B**CONSTR DATE:****DEVICE COMMENTS:****STACK HEIGHT:** 18.3 m

or 60.04 ft

**STACK DIAMETER:** .15 m

or .49 ft

**STACK TEMP:** 293 K

or 67.73 F

**STACK VELOCITY:** .01 m/s

or .03 ft/s

**S114, Process 01****Releasing/Discharging  
material to the  
atmosphere****PROCESS NAME:** Stack for P114**PROCESS COMMENTS:****SCHEDULE:** 24 Hrs/Day

6 Dys/Wk

315 Dys/Yr

**QTRLY SCHEDULE:** Q1: 24%

Q2: 22%

Q3: 26%

Q4: 28%

**--INCOMING STREAMS--**

C114-01 (100%) --&gt; S114-01

**--OUTGOING STREAMS--**

S114-01 (100%) --&gt; OUT

**S115****Stack      Stack****DEVICE DESC:** Raw Silo 2 Discharge Stack - Tower B**CONSTR DATE:****DEVICE COMMENTS:****STACK HEIGHT:** 18.3 m

or 60.04 ft

**STACK DIAMETER:** .15 m

or .49 ft

**STACK TEMP:** 293 K

or 67.73 F

**STACK VELOCITY:** .01 m/s

or .03 ft/s

**S115, Process 01****Releasing/Discharging  
material to the  
atmosphere****PROCESS NAME:** Stack for P115**PROCESS COMMENTS:****SCHEDULE:** 24 Hrs/Day

6 Dys/Wk

315 Dys/Yr

**QTRLY SCHEDULE:** Q1: 24%

Q2: 22%

Q3: 26%

Q4: 28%

**--INCOMING STREAMS--**

C115-01 (100%) --&gt; S115-01

**--OUTGOING STREAMS--**

S115-01 (100%) --&gt; OUT



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**S120****Stack Stack****DEVICE DESC:** Baghouse Discharge Stack - Tower B**CONSTR DATE:****DEVICE COMMENTS:****STACK HEIGHT:** 4.9 m

or 16.08 ft

**STACK DIAMETER:** .76 m

or 2.49 ft

**STACK TEMP:** 293 K

or 67.73 F

**STACK VELOCITY:** 11.9 m/s

or 39.04 ft/s

**S120, Process 01****Releasing/Discharging  
material to the  
atmosphere****PROCESS NAME:** Stack for P113, P116-117,  
P121-P129, P141-P149,  
P171**PROCESS COMMENTS:****SCHEDULE:** 24 Hrs/Day

6 Dys/Wk

315 Dys/Yr

**QTRLY SCHEDULE:** Q1: 24%

Q2: 22%

Q3: 26%

Q4: 28%

**--INCOMING STREAMS--**

C120-01 (100%) --&gt; S120-01

**--OUTGOING STREAMS--**

S120-01 (100%) --&gt; OUT

**S14****Stack Stack****DEVICE DESC:** Raw Silo 1 Discharge Stack - Tower A**CONSTR DATE:** 12/01/2005**DEVICE COMMENTS:****STACK HEIGHT:** 18.9 m

or 62.01 ft

**STACK DIAMETER:** .05 m

or .16 ft

**STACK TEMP:** 293 K

or 67.73 F

**STACK VELOCITY:** .01 m/s

or .03 ft/s

**S14, Process 00****Releasing/Discharging  
material to the  
atmosphere****PROCESS NAME:** Raw Silo 1 Discharge Stack  
- Tower A**PROCESS COMMENTS:****SCHEDULE:** 24 Hrs/Day

6 Dys/Wk

308 Dys/Yr

**QTRLY SCHEDULE:** Q1: 24%

Q2: 22%

Q3: 27%

Q4: 27%

**--INCOMING STREAMS--**

C14-00 (100%) --&gt; S14-00

**--OUTGOING STREAMS--**

S14-00 (100%) --&gt; OUT

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**S15****Stack Stack****DEVICE DESC:** Raw Silo 2 Discharge Stack - Tower A**CONSTR DATE:** 12/01/2005**DEVICE COMMENTS:****STACK HEIGHT:** 18.9 m

or 62.01 ft

**STACK DIAMETER:** .05 m

or .16 ft

**STACK TEMP:** 293 K

or 67.73 F

**STACK VELOCITY:** .01 m/s

or .03 ft/s

**S15, Process 00****Releasing/Discharging  
material to the  
atmosphere****PROCESS NAME:** Raw Silo 2 Discharge Stack  
- Tower A**PROCESS COMMENTS:****SCHEDULE:** 24 Hrs/Day

6 Dys/Wk

308 Dys/Yr

**QTRLY SCHEDULE:** Q1: 24%

Q2: 22%

Q3: 27%

Q4: 27%

**--INCOMING STREAMS--**

C15-00 (100%) --&gt; S15-00

**--OUTGOING STREAMS--**

S15-00 (100%) --&gt; OUT

**S150****Stack Stack****DEVICE DESC:** Wet Scrubber Discharge Stack - Tower B**CONSTR DATE:****DEVICE COMMENTS:****STACK HEIGHT:** 22.9 m

or 75.13 ft

**STACK DIAMETER:** .61 m

or 2 ft

**STACK TEMP:** 293 K

or 67.73 F

**STACK VELOCITY:** 9.7 m/s

or 31.82 ft/s

**S150, Process 01****Releasing/Discharging  
material to the  
atmosphere****PROCESS NAME:** Stack for P151-153**PROCESS COMMENTS:****SCHEDULE:** 24 Hrs/Day

6 Dys/Wk

315 Dys/Yr

**QTRLY SCHEDULE:** Q1: 24%

Q2: 22%

Q3: 26%

Q4: 28%

**--INCOMING STREAMS--**

C150-01 (100%) --&gt; S150-01

**--OUTGOING STREAMS--**

S150-01 (100%) --&gt; OUT

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**S20****Stack Stack**

**DEVICE DESC:** Baghouse Discharge Stack - Tower A  
**CONSTR DATE:** 12/01/2005

**DEVICE COMMENTS:**

**STACK HEIGHT:** 4.9 m or 16.08 ft  
**STACK DIAMETER:** .76 m or 2.49 ft  
**STACK TEMP:** 293 K or 67.73 F  
**STACK VELOCITY:** 11.9 m/s or 39.04 ft/s

**S20, Process 00**

**Releasing/Discharging  
material to the  
atmosphere**

**PROCESS NAME:** Baghouse Discharge Stack  
- Tower A

**PROCESS COMMENTS:**

**SCHEDULE:** 24 Hrs/Day 6 Dys/Wk 308 Dys/Yr  
**QTRLY SCHEDULE:** Q1: 24% Q2: 22% Q3: 27% Q4: 27%

**--INCOMING STREAMS--**

C20-00 (100%) --&gt; S20-00

**--OUTGOING STREAMS--**

S20-00 (100%) --&gt; OUT

**S22****Stack Stack**

**DEVICE DESC:** Raw Silo 3 Discharge Stack - Tower A  
**CONSTR DATE:**

**DEVICE COMMENTS:**

**STACK HEIGHT:** 18.9 m or 62.01 ft  
**STACK DIAMETER:** .05 m or .16 ft  
**STACK TEMP:** 293 K or 67.73 F  
**STACK VELOCITY:** .01 m/s or .03 ft/s

**S22, Process 01**

**Releasing/Discharging  
material to the  
atmosphere**

**PROCESS NAME:** Raw Silo 3 Discharge Stack

**PROCESS COMMENTS:**

**SCHEDULE:** 24 Hrs/Day 6 Dys/Wk 308 Dys/Yr  
**QTRLY SCHEDULE:** Q1: 24% Q2: 22% Q3: 27% Q4: 27%

**--INCOMING STREAMS--**

C22-01 (100%) --&gt; S22-01

**--OUTGOING STREAMS--**

S22-01 (100%) --&gt; OUT

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**S50****Stack Stack****DEVICE DESC:** Wet Scrubber Discharge Stack - Tower A**CONSTR DATE:** 12/01/2005**DEVICE COMMENTS:****STACK HEIGHT:** 25.6 m

or 83.99 ft

**STACK DIAMETER:** .61 m

or 2 ft

**STACK TEMP:** 293 K

or 67.73 F

**STACK VELOCITY:** 9.7 m/s

or 31.82 ft/s

**S50, Process 00****Releasing/Discharging  
material to the  
atmosphere****PROCESS NAME:** Wet Scrubber Discharge  
Stack - Tower A**PROCESS COMMENTS:****SCHEDULE:** 24 Hrs/Day

6 Dys/Wk

308 Dys/Yr

**QTRLY SCHEDULE:** Q1: 24%

Q2: 22%

Q3: 27%

Q4: 27%

**--INCOMING STREAMS--**

C50-00 (100%) --&gt; S50-00

**--OUTGOING STREAMS--**

S50-00 (100%) --&gt; OUT

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<b>FACILITY EMISSIONS SUMMARY</b>
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<b>-2010 SUMMARY-</b>	<b>--2010--</b>	<b>--2010--</b>	<b>--2010--</b>	<b>--2010--</b>
<u>--POLLUTANT--</u>	<u>--NR438 THRESH--</u>	<u>--UNCNTRLD/YR--</u>	<u>--CNTRLD/YR--</u>	<u>--OZONE/DY--</u>
NOX	10000 LB	12,390.73700 LB	12,390.73700 LB	34.04049 LB
PM	10000 LB	1,306,792.22396 LB	24,497.53095 LB	
PM10	10000 LB	631,217.01482 LB	21,289.97393 LB	
ROG	6000 LB	58,488.50630 LB	21,230.86259 LB	58.32655 LB
AMMONIA (s)	4097 LB	616,603.97238 LB	602,516.16345 LB	
PHENOL (fs)	4528 LB	58,215.06830 LB	26,487.85608 LB	

<b>-2009 SUMMARY-</b>	<b>--2009--</b>	<b>--2009--</b>	<b>--2009--</b>	<b>--2009--</b>
<u>--POLLUTANT--</u>	<u>--NR438 THRESH--</u>	<u>--UNCNTRLD/YR--</u>	<u>--CNTRLD/YR--</u>	<u>--OZONE/DY--</u>
NOX	10000 LB	10,460.02600 LB	10,460.02600 LB	35.53138 LB
PM	10000 LB	1,001,244.80114 LB	18,128.05244 LB	
PM10	10000 LB	483,170.12096 LB	15,709.63124 LB	
ROG	6000 LB	43,074.83738 LB	15,681.94177 LB	53.26958 LB
AMMONIA(S)	4097 LB	471,728.08754 LB	461,370.32359 LB	
PHENOL(FS)	4528 LB	42,801.39938 LB	19,474.63671 LB	

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<b>REPORT LEGEND</b>
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**--EMISSIONS--**

c = Calculated; r = Reported

f = Federal Hap; s = State Hap; fs = Fed and State Hap